



Spare Parts Catalogue

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Ordering notes

Ordering spare parts

Each spare part can be identified by matching the figure number with its corresponding ordering code and designation. Please take notice that certain parts are not suitable for all design versions. The parts list unambiguously denotes which parts belong to a certain design version. Unless otherwise stated in the parts list or requested by the customer, the given quantity for each spare part is 1. The number in the column "Quantity" indicates how many of the part is contained in the respective assembly – and not how many of the part are included in the scope of delivery.

When ordering, please indicate the complete *ordering code* with the *designation* as well as the *quantity*. Only then is it possible to deliver the desired spare parts rapidly and without error.

The figures shown may deviate from the actual part version. We reserve the right to make alterations without notice.

Please direct your orders to your local Avery Dennison sales partner

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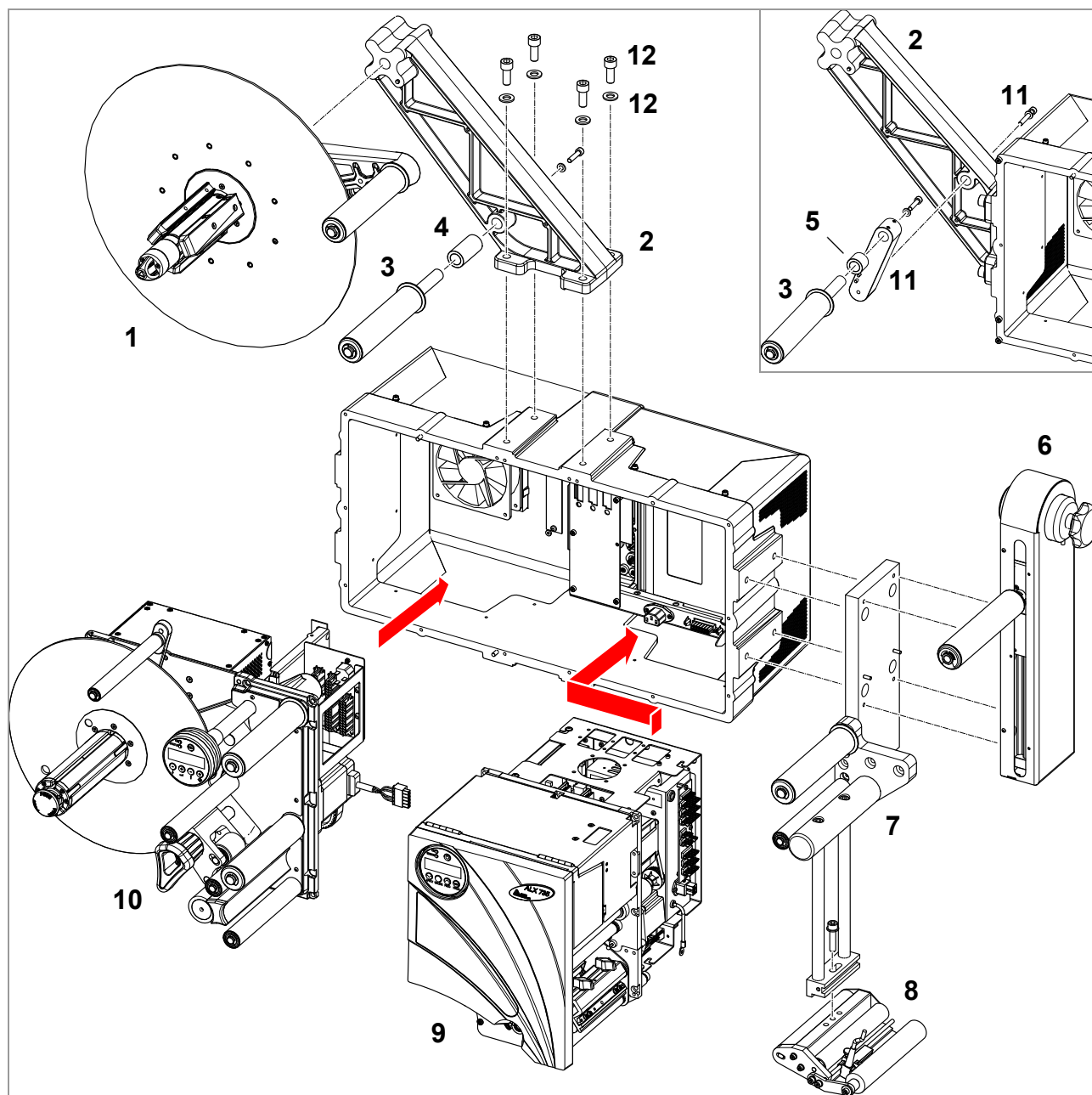
Availability of spare parts

Each spare part is assigned to one of four categories, depending on the forecasted demand of the part. Each category has a different shorthand, which is put down on top of the appropriate column of the spare parts chart. If the spare part matches one of the categories, it is marked with a „X“ in the appropriate column.

Cat.	Shorth.	Meaning	Delivery time
1	WP	Wear part	24 hours
2	RSP	Recommended spare part	24 hours
3	SP	Spare part	24 hours
4	--	Spare part on request	

[Tab. 1] Availability of spare parts.

Complete machine



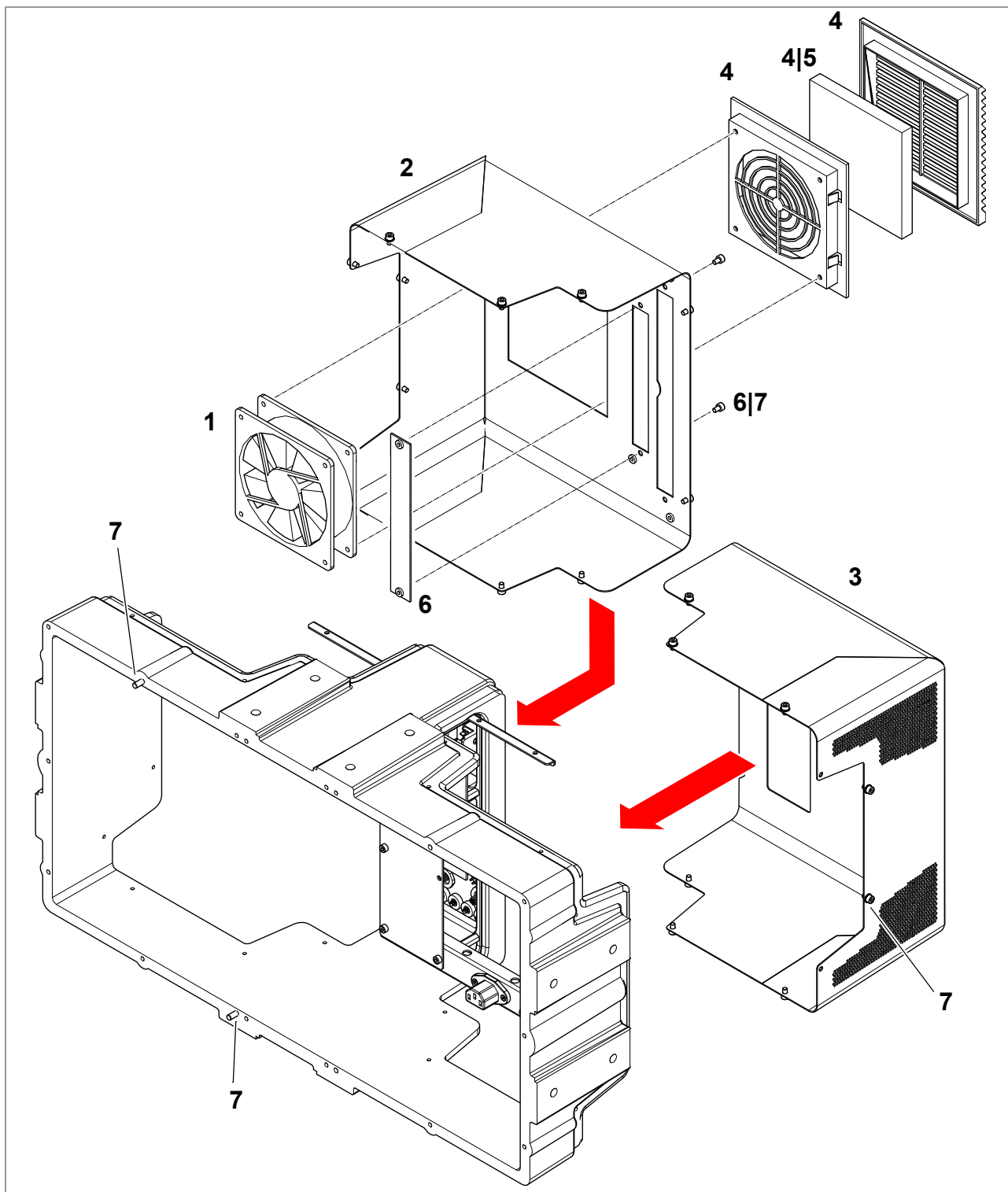
Pos	Designation	Article no.	SP	RSP	WP	Note
1	Unwinder RH 400 mm Ø assy.	A102646				ALX 734/5 LH
	Unwinder LH 400 mm Ø assy.	A102655				ALX 736 LH
	Unwinder RH 300 mm Ø assy.	A102647				ALX 734/5 RH
	Unwinder LH 300 mm Ø assy.	A102656				ALX 736 RH
		A102644				ALX 734/5 LH
		A103232				ALX 736 LH
		A102645				ALX 734/5 RH
		A103233				ALX 736 RH
2	Unwinder holder assy.	A8589				
3	Deviation roller assy.	A8590				ALX 734/5
		A8593				ALX 736

ALX 73x

Pos	Designation	Article no.	SP	RSP	WP	Note
4	Spacer sleeve	A9445	X			For unwinder top mount
5	Spacer sleeve	A9447	X			
6	DU module	A102440 A102510 A102547 A102548				ALX 734/5 RH ALX 736 RH ALX 734/5 LH ALX 736 LH
7	Dispensing edge holder for L-shape dispensing edge	A102402 A102514 A102506 A102519				ALX 734/5 RH ALX 736 RH ALX 734/5 LH ALX 736 LH
8	Dispensing edge					See spare part catalog „ALS Options“
9	PMA 735 PMA 734 PMA 736	A102432 A102555 A102512 A102513 A102557 A102556				RH LH RH LH RH LH
10	LMA module	A102407 A102499 A103054 A103053 A102560 A102559 A103056 A103055				ALX 734/5 basic RH ALX 734/5 basic LH ALX 734/5 full RH ALX 734/5 full LH ALX 736 basic RH ALX 736 basic LH ALX 736 full RH ALX 736 full LH
11	Holder for roller assy.	A9393				For unwinder side mount
12	Small parts kit	A9701	X			

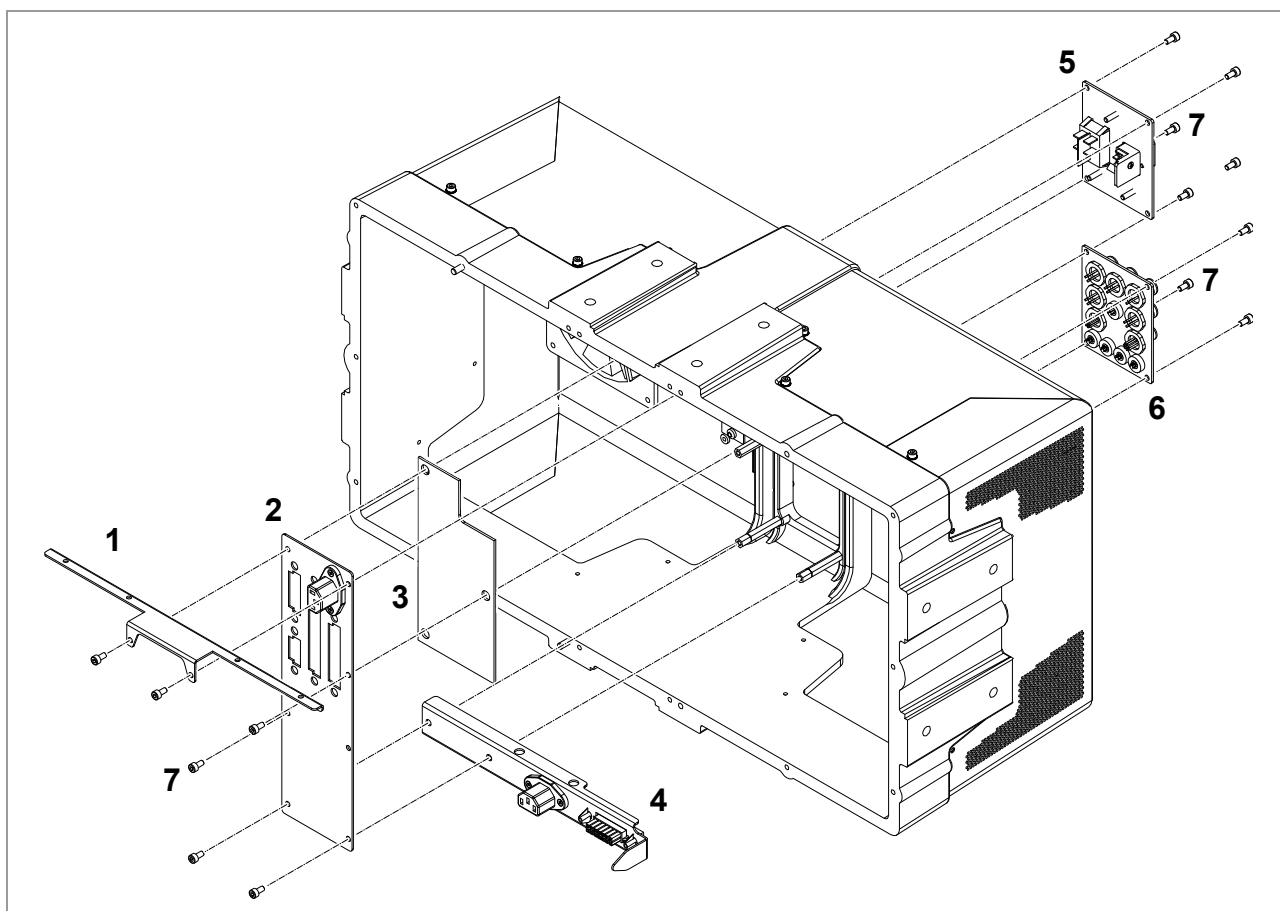
Housing

Part1



ALX 73x

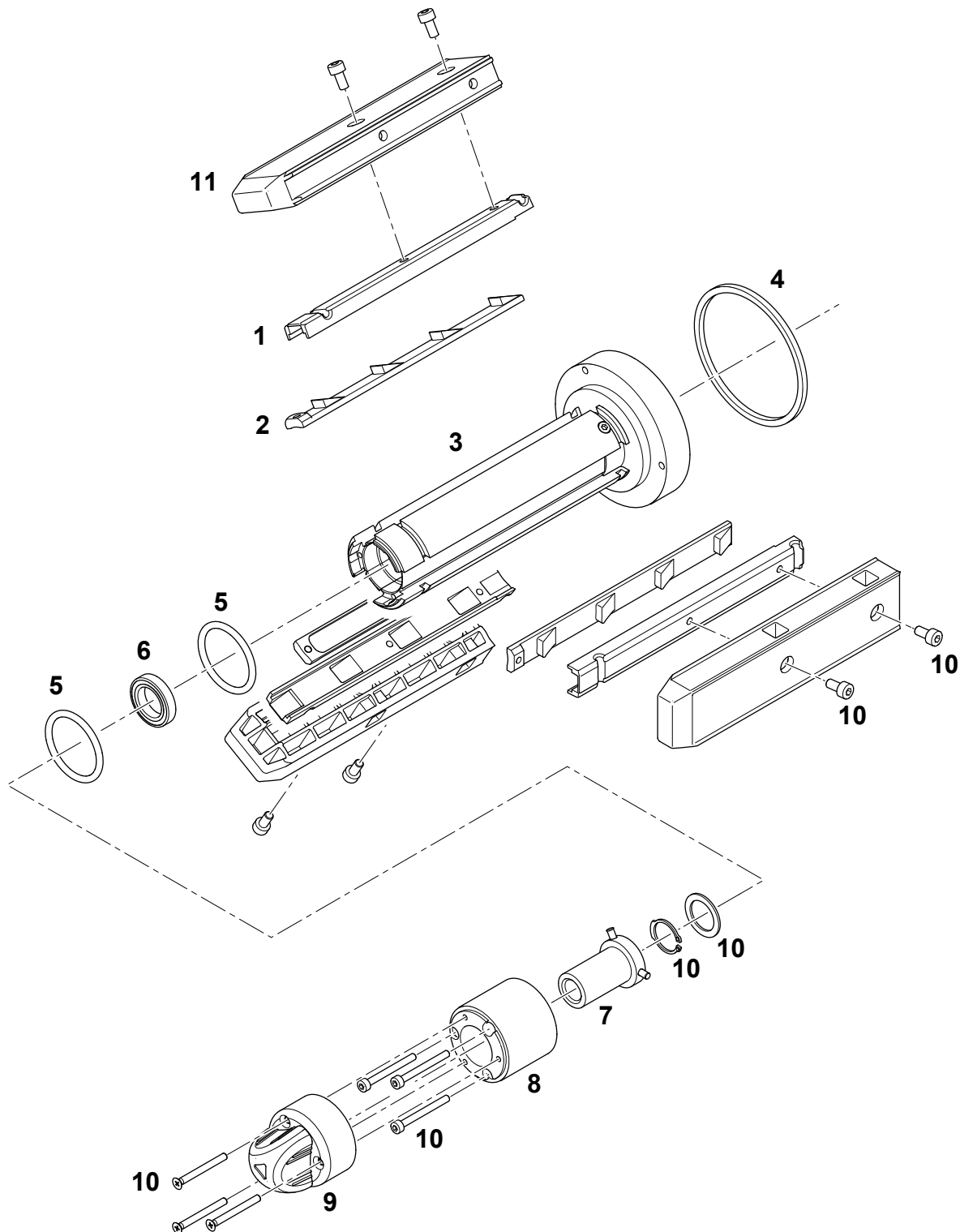
Pos	Designation	Article no.	SP	RSP	WP	Note
1	Fan	A9058	X			
2	Rear hood kit (fan side)	A103014				with screws, without fan
3	Rear hood kit	A103015				with screws
4	Fan filter complete	A9717	X	X		
5	Filter liner (5 pieces)	A9752	X	X		
6	Cover plate kit	A103013	X			
7	Small parts kit	A103012	X			

Part2

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Holding bracket	A102424				
2	Connector plate assy.	A102425	X			without connector/harness
3	Isolation plate	A102563				
4	Connector bracket assy.	A102421	X			
5	Mains connector plate assy.	A9589	X			
6	Connector plate assy.	A102822 A102821	X X			Ausführung „full“ Ausführung „basic“
7	Small parts kit	A103012	X			

Unwind unit

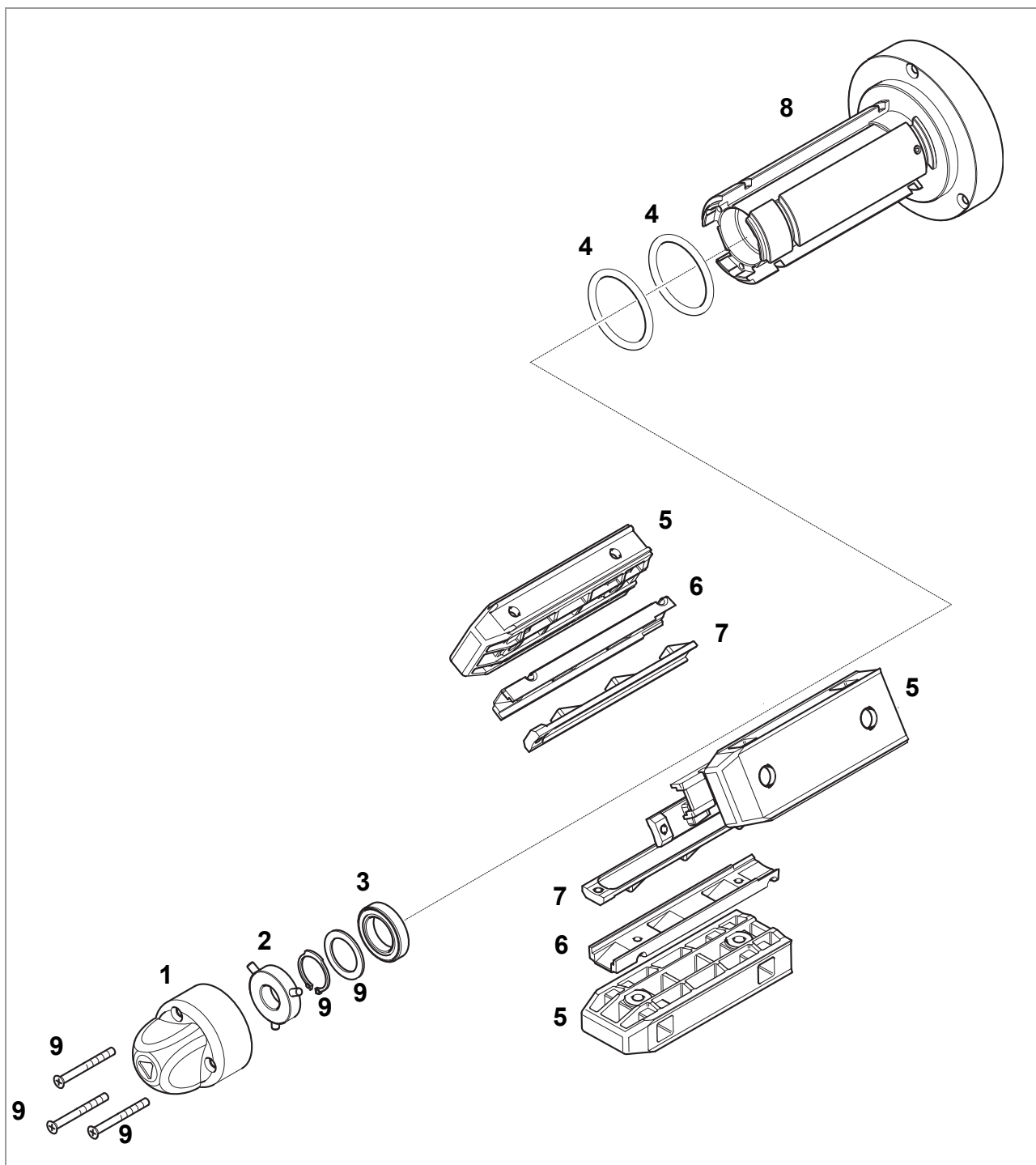
Expanding mandrel ALX 734/5 400 mm roll-Ø



ALX 73x

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Spread bar 6	A7451	X			
2	Lift bar 6	A7320	X			
3	Aluminium tube 6 assy.	A7750	X			
4	Felt sealing	A7466	X			
5	O-ring	A7113	X	X		
6	Ball bearing	95965	X	X	X	
7	Aluminium tube assy.	A9674	X			
8	Spacer tube 26	A9669	X			
9	Handle assy.	A7273	X			
10	Small parts kit	A9718	X			
11	Plastic bloc	A7336	X	X		

ALX 73x

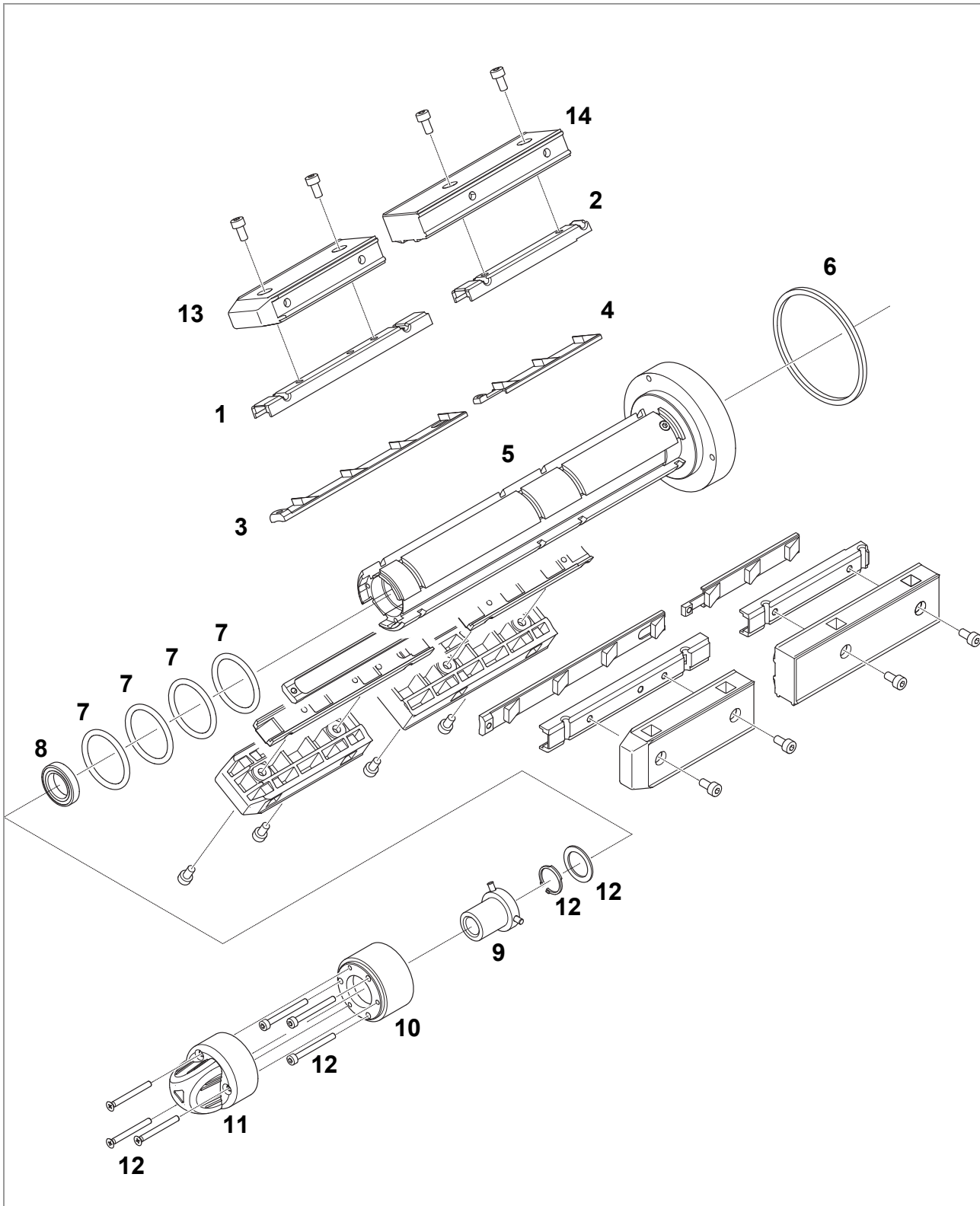
Expanding mandrel ALX 734/5 300 mm roll-Ø

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Handle assy.	A7273	X			
2	Aluminium ring assy.	A7279	X			
3	Ball bearing	95965	X	X		
4	O-ring	A7113	X	X		
5	Plastic block 6	A7336	X	X		
6	Spread bar 6	A7451	X			

ALX 73x

Pos	Designation	Article no.	SP	RSP	WP	Note
7	Lift bar 6	A7320	X			
8	Aluminium tube 6 assy.	A7750	X			
9	Small parts kit	A8116	X			

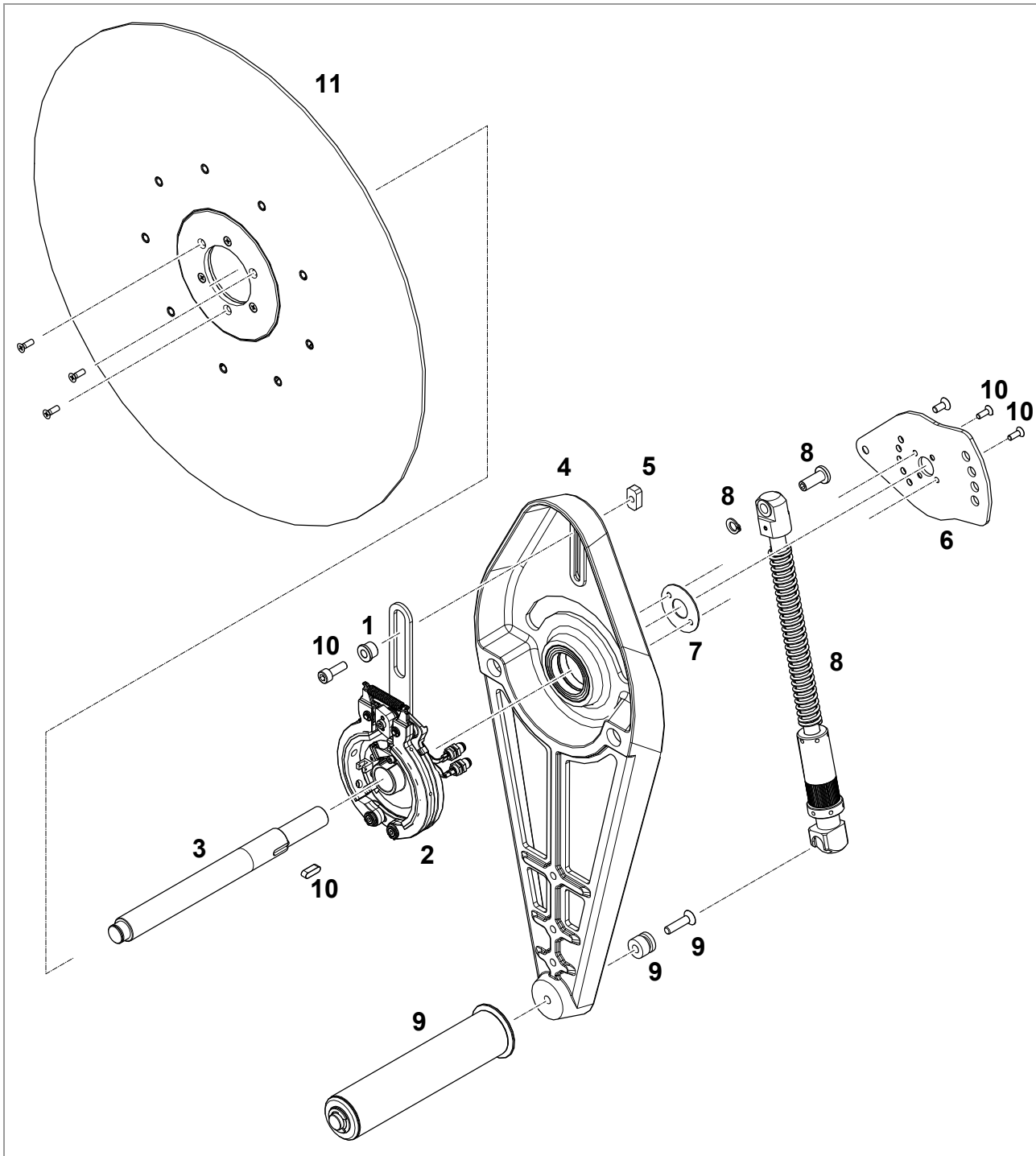
ALX 73x

Expanding mandrel ALX 736 300/400 mm roll-Ø

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Outer spread bar front	A7451	X			
2	Outer spread bar rear	A9498	X			

ALX 73x

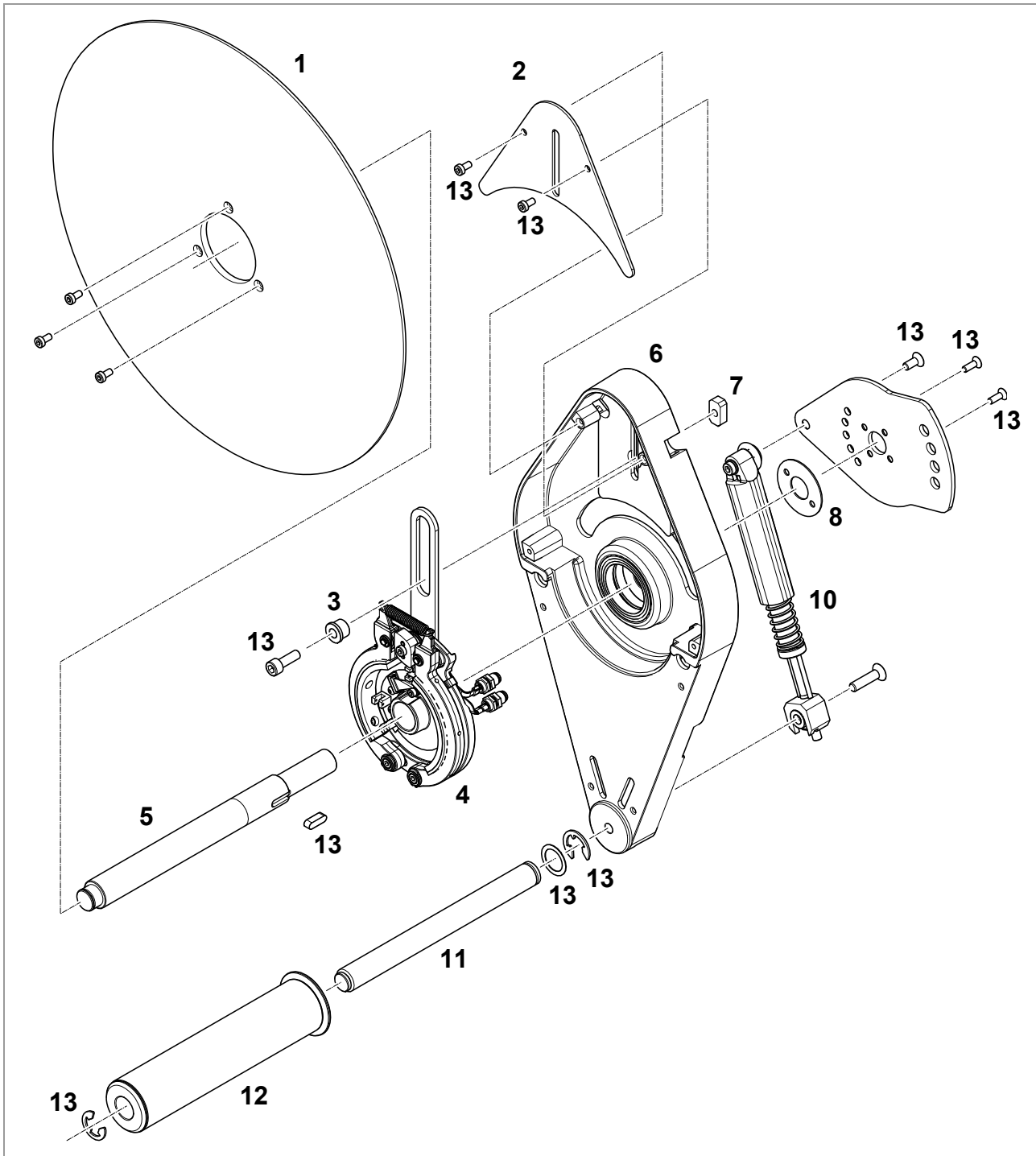
Pos	Designation	Article no.	SP	RSP	WP	Note
3	Inner spread bar front	A9498	X			
4	Inner spread bar rear	A9503	X			
5	Aluminium tube 9 assy.	A9380	X			
6	Felt sealing	A7466	X			
7	O-ring	A7113	X	X		
8	Ball bearing	95965	X	X		
9	Aluminium tube assy.	A8727	X			
10	Spacer tube 26	A9669	X			
11	Handle assy.	A7273	X			
12	Small parts kit	A9718	X			
13	Plastic bloc front	A7464	X	X		
14	Plastic bloc rear	A9576	X	X		

Brake / Dancer arm 400 mm roll-Ø

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Brass bushing	A6954	X			
2	Brake assy.	A102642 A102643				LH RH
3	Steel shaft	A6907 A9358	X X			ALX 734/5 ALX 736
4	Dancer arm assy.	A9466	X			

ALX 73x

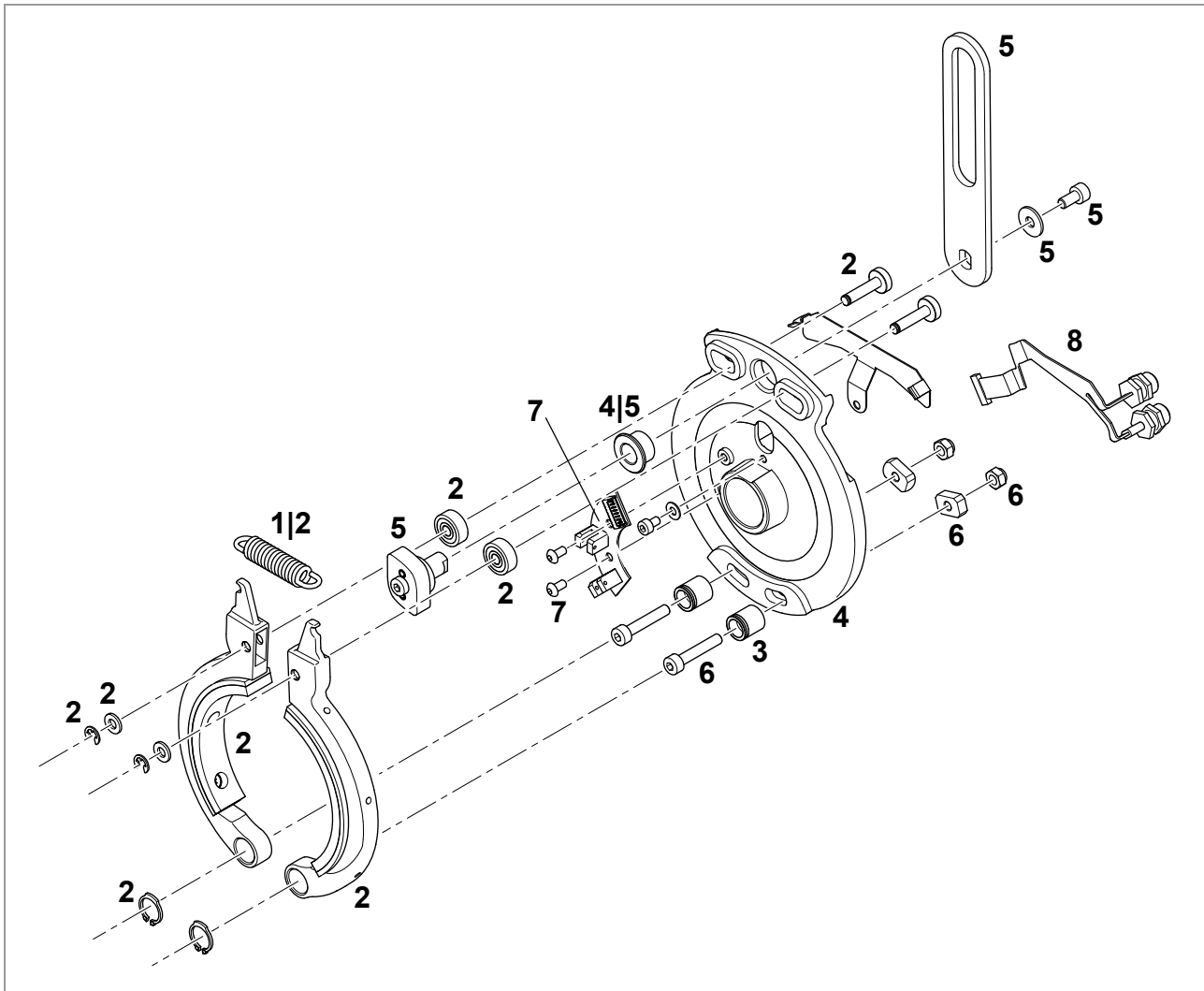
Pos	Designation	Article no.	SP	RSP	WP	Note
5	Thread plate	A7278	X			
6	Lever	A5523	X			
7	Steel disk	A7256	X			
8	Dancer arm spring unit assy.	A9733	X			
9	Deviation roller D37-6/9 assy.	A9722	X			ALX 734/5
		A103270	X			ALX 736
10	Small parts kit	A9718	X			
11	Guiding disc assy.	A9623				

Brake / Dancer arm 300 mm roll-Ø

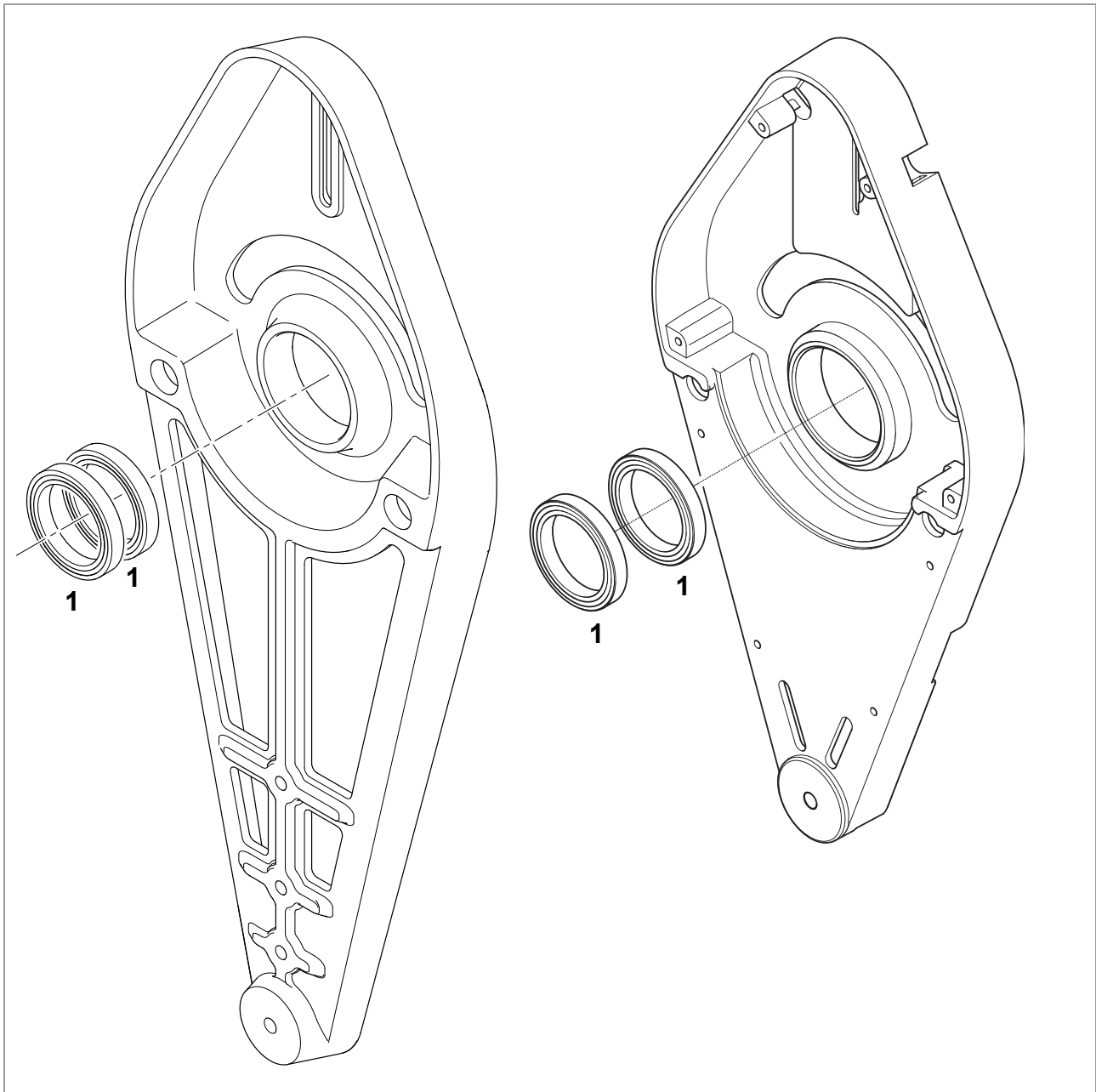
Pos	Designation	Article no.	SP	RSP	WP	Note
1	Guiding disk assy.	A8117	X			
2	Brake cover	A7560	X			
3	Brass bushing	A6954	X			
4	Brake assy.	A102643 A102642				RH LH

ALX 73x

Pos	Designation	Article no.	SP	RSP	WP	Note
5	Steel shaft	A6907 A9358	X X			ALX 734/5 ALX 736
6	Unwinder lever assy.	A7255	X			
7	Thread plate	A7278	X			
8	Steel washer	A7256	X			
9	Steel bracket	A5523	X			
10	Parts kit dancer arm plastic tube	A8118	X			
11	Aluminium shaft	A6782	X			
12	Deviation roller assy.	A7001 A9365	X X			ALX 734/5 ALX 736
13	Small parts kit	A8119	X			

Brake

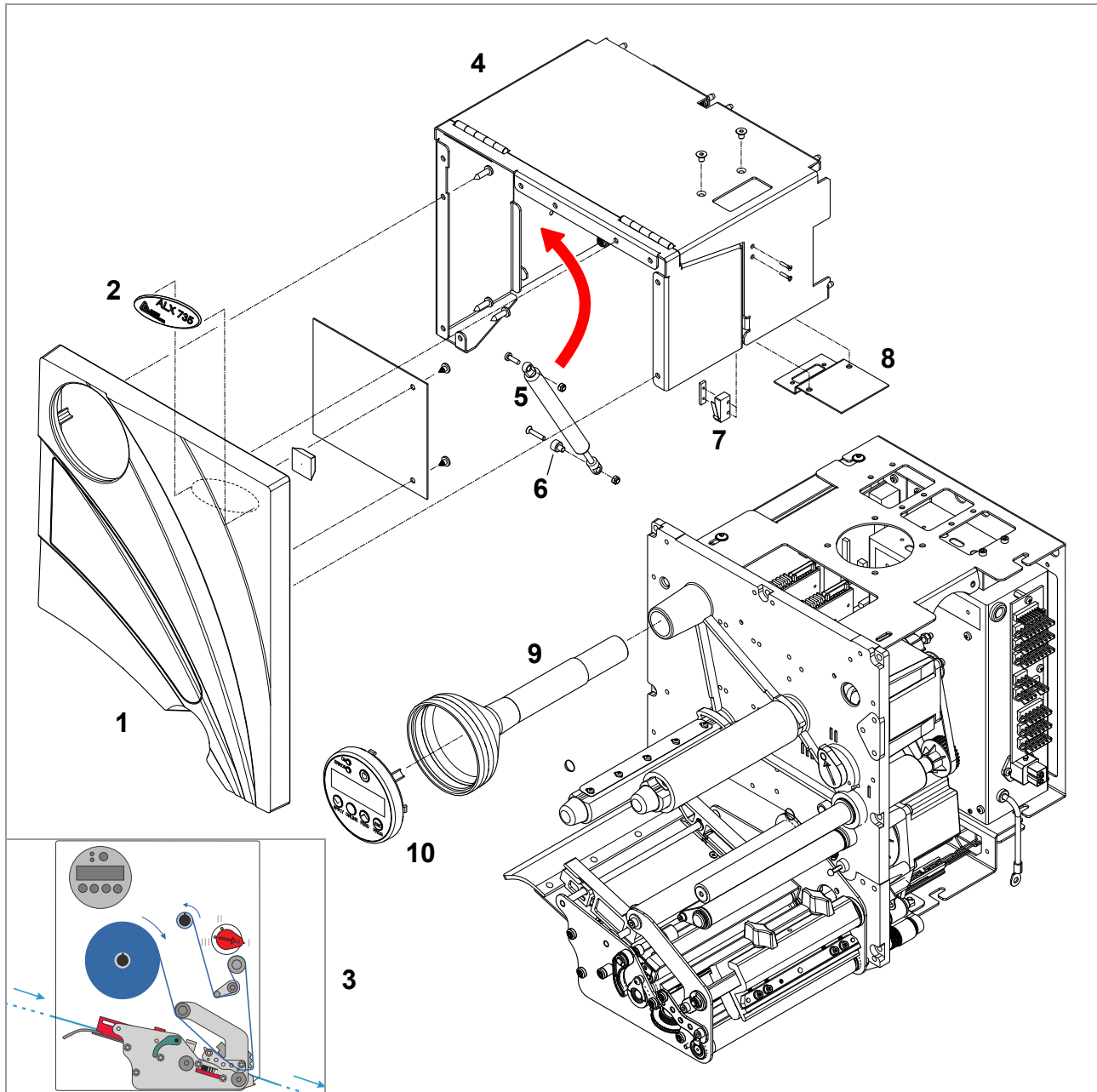
Pos	Designation	Article no.	SP	RSP	WP	Note
1	Extension spring	A7889	X	X		
2	Parts kit brake 1 ALX 73x	A103017	X	X	X	
3	Steel bushing	A7716	X			
4	Steel flange assy.	A9510	X			
5	Parts kit brake 2 Parts kit brake 3	A8121 A8122	X			RH LH
6	Parts kit brake 4	A8123	X			
7	Unwinder sensor kit	A9721	X			
8	Unwinder sensor cable	A7663	X			

Dancer arm

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Ball bearing	000074-44	X			

Print module (PMA)

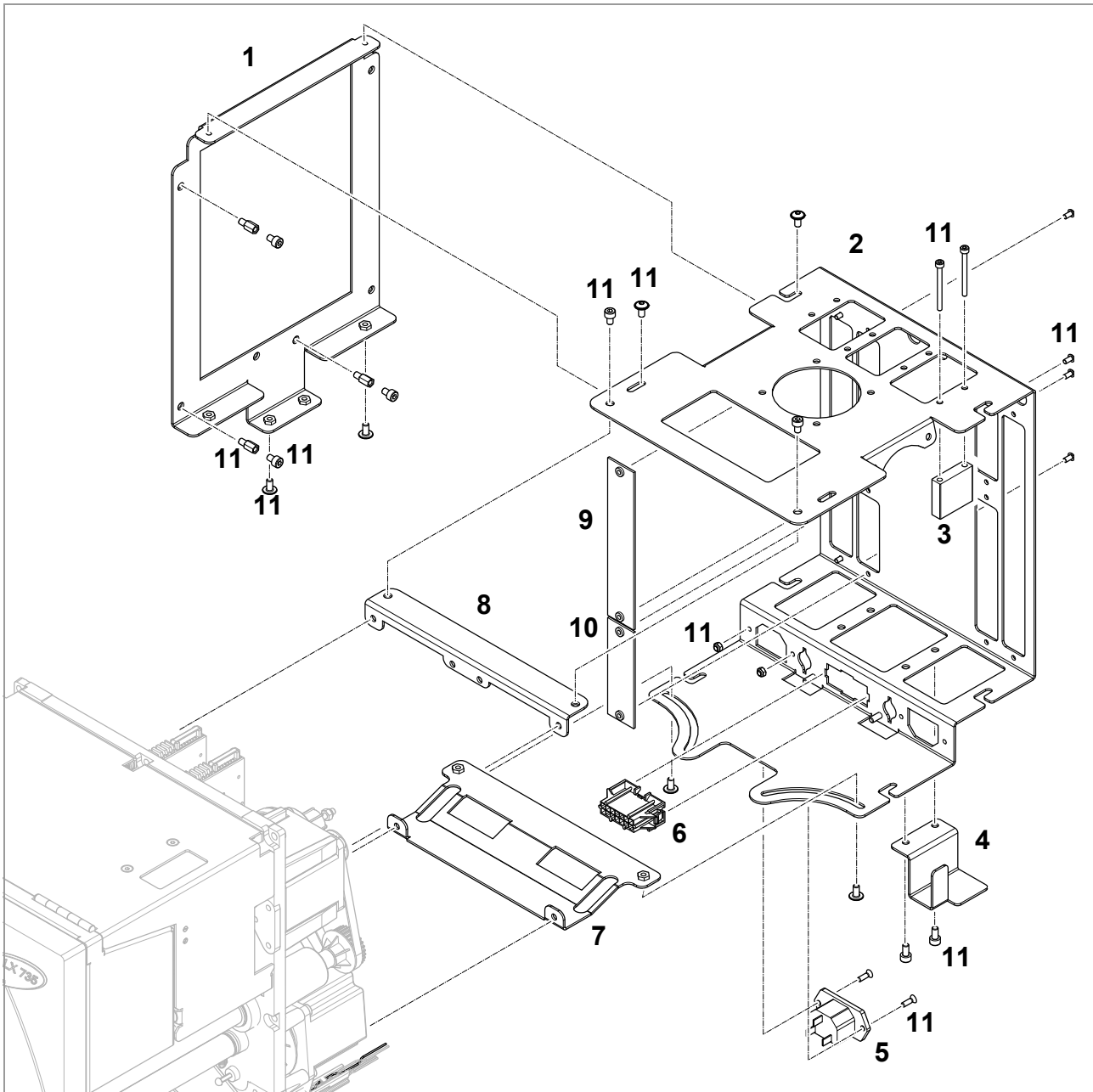
Front hood



Pos	Designation	Article no.	SP	RSP	WP	Note
1	Front hood	A2269 A1065				RH LH
2	Logo ALX 735 Logo ALX 734 Logo ALX 736	A102628 A102627 A102629				
3	Ribbon path sticker	A6545 A6546				RH LH

ALX 73x

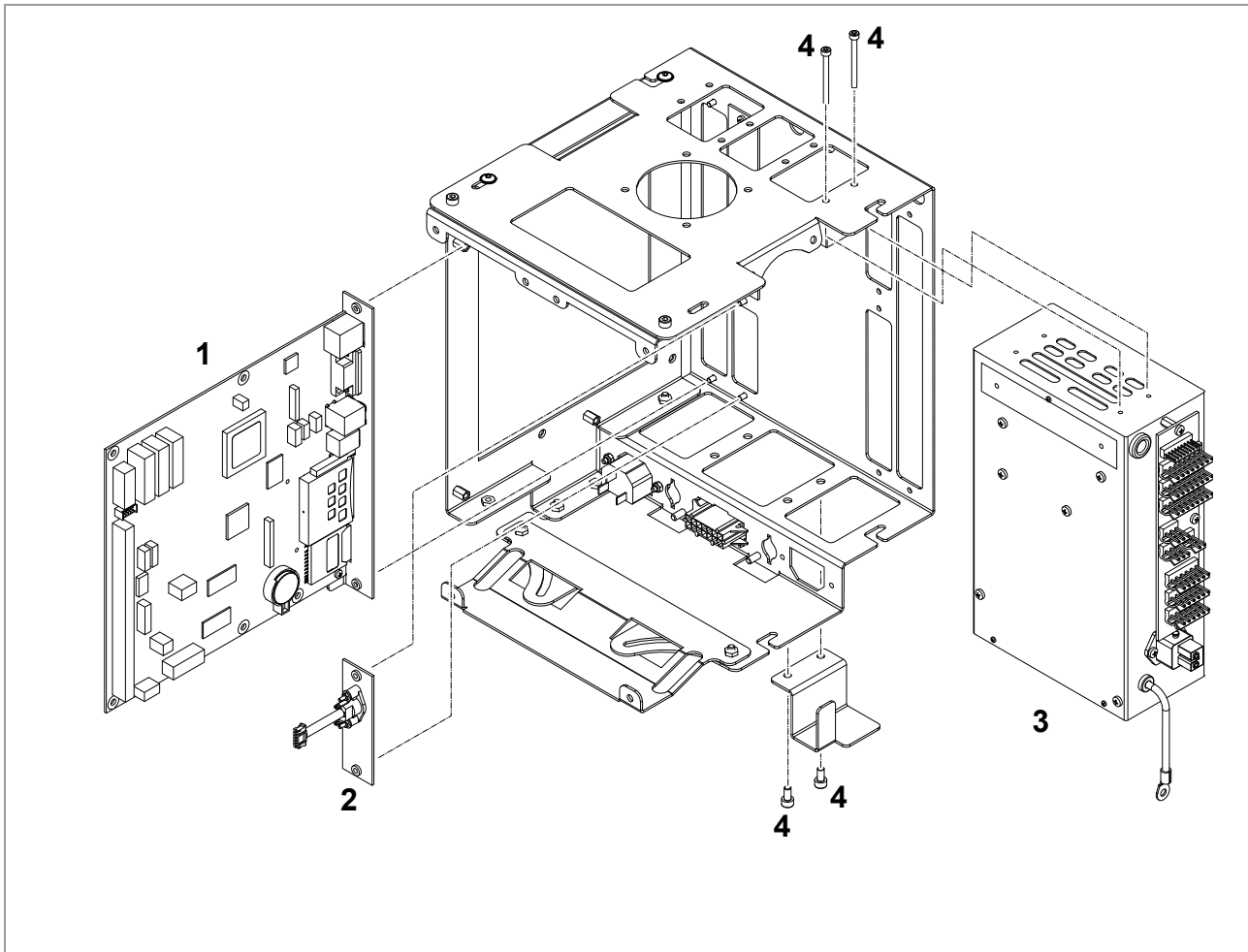
Pos	Designation	Article no.	SP	RSP	WP	Note
4	Front cover assy.	A7732 A7737 A7724 A7728				ALX 734/5 RH ALX 734/5 LH ALX 736 RH ALX 736 LH
5	Gas spring	A1946	X			
6	Bearing bolt	A1037				
7	Micro switch	A1106	X			
8	Cover plate	A3001				
9	Operator panel base assy.	A1051 A2602				ALX 734/5 ALX 736
10	Operator panel assy.	A8304	X	X		

Rear rack part 2

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Board holder	A102437				
2	PMA rack	A102541				
3	Spacer block	A102486				
4	Steel bracket	A102436				
5	Power supply cable PMA side	A102433				with cable harness
6	Cable harness	A102434				
7	Rack holder bottom	A102538				
8	Rack holder top	A102537				
9	Cover plate long	A0911	X			

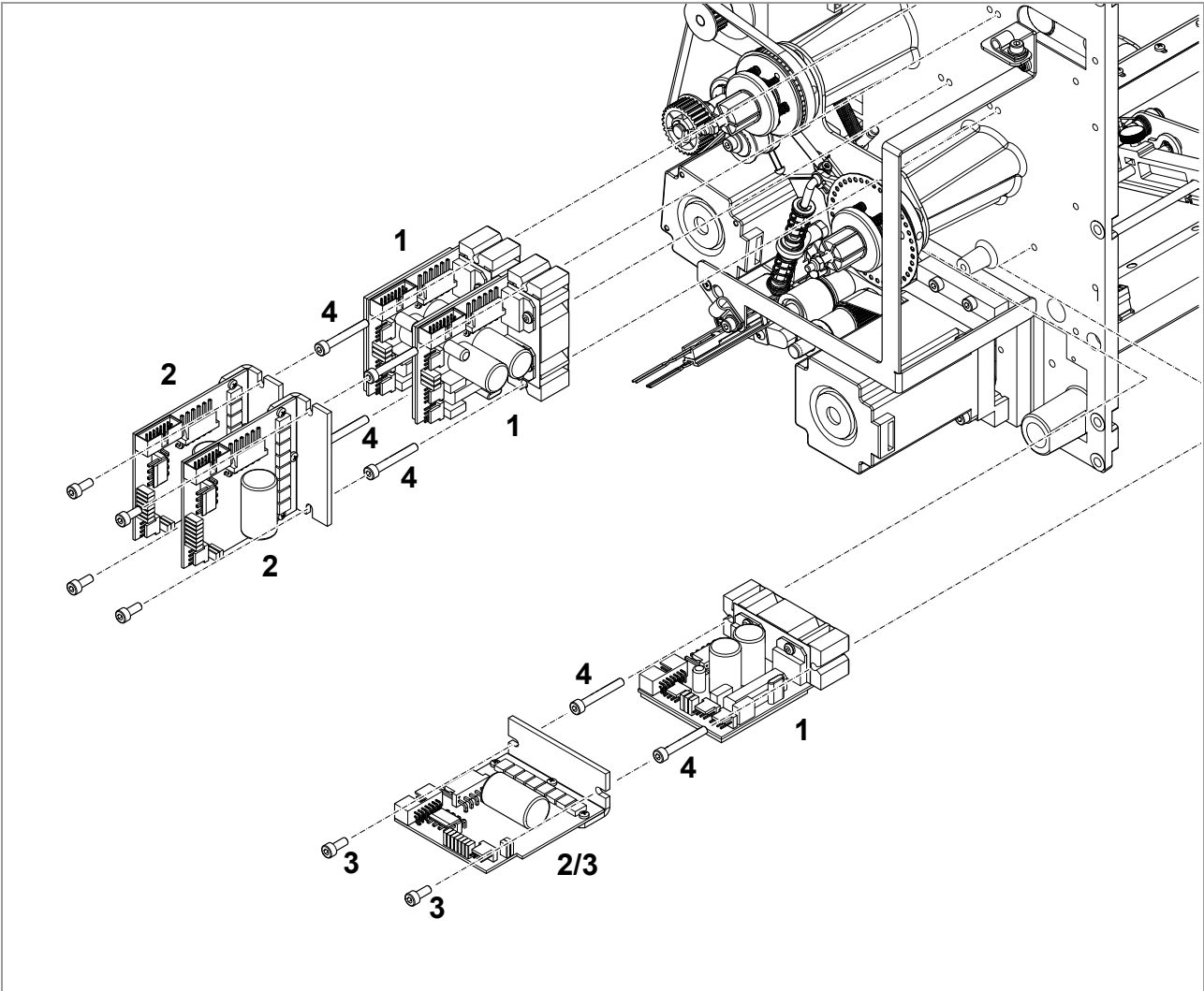
ALX 73x						
Pos	Designation	Article no.	SP	RSP	WP	Note
10	Cover plate short	A0912	X			
11	Small parts kit	A103018	X			

Rear rack part 2



Pos	Designation	Article no.	SP	RSP	WP	Note
1	CPU board	A6621	X	X		
2	Connector board for remote operator panel	A102596				
3	Power supply	A5401	X	X		
4	Small parts kit	A103018				

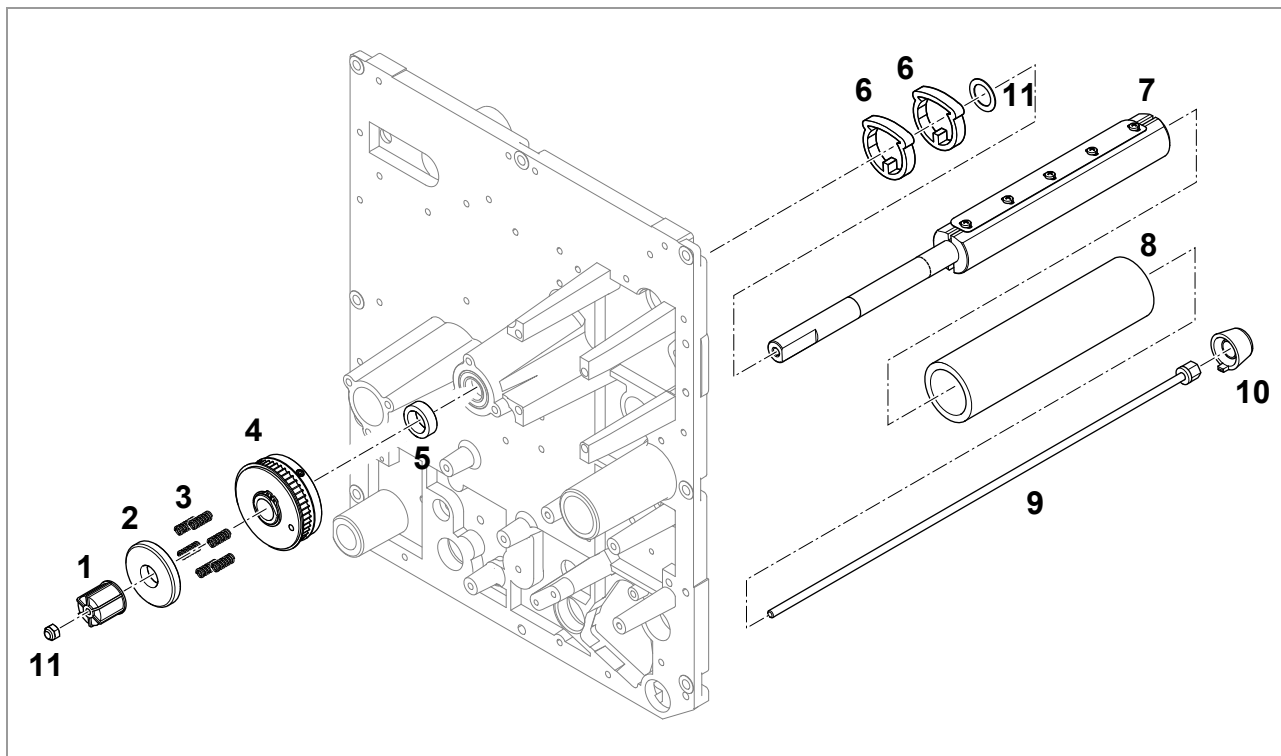
Motor output stages



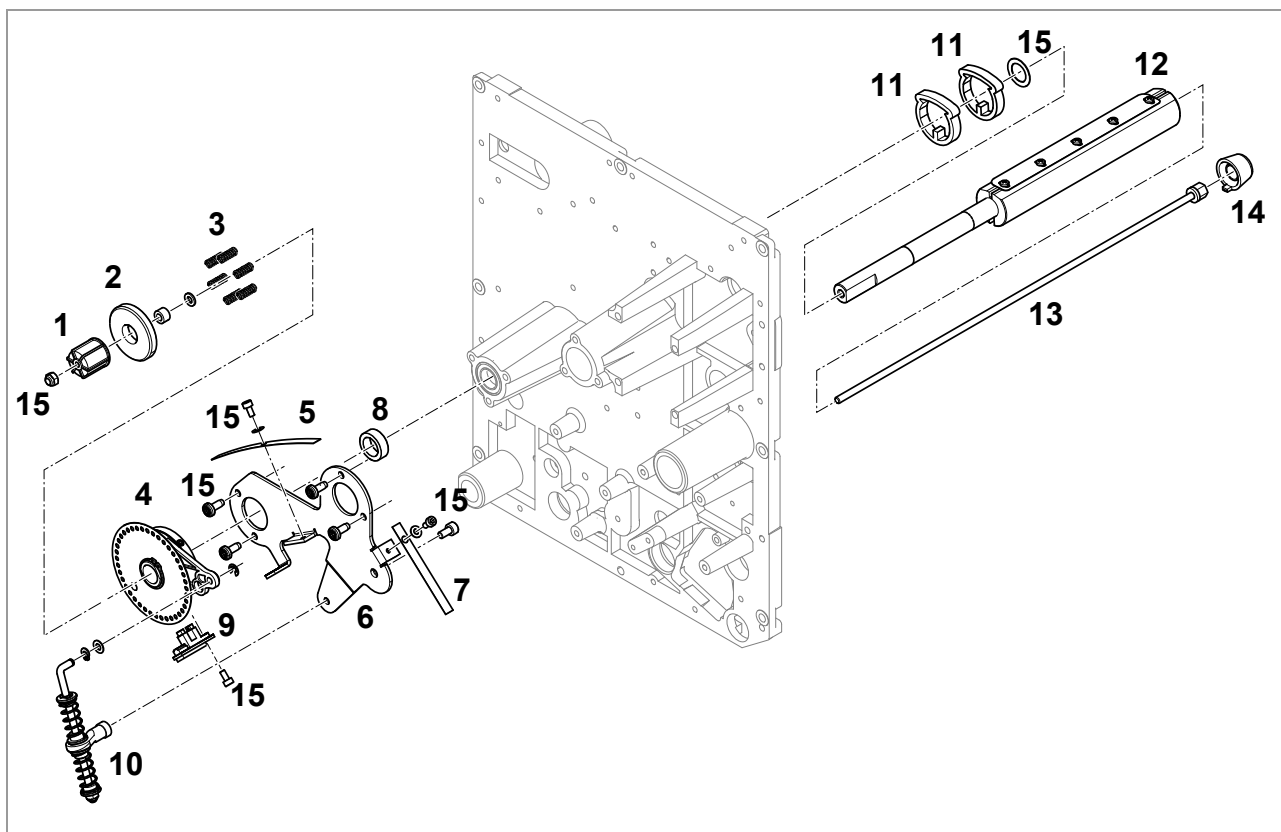
Pos	Designation	Article no.	SP	RSP	WP	Note
1	Motor output stage M4A	A2742	X	X		Applies to machines built before 1/2012.
2	Motor output stage M5A	A7579	X	X		Applies to machines built after 1/2012.
3 ^a	Retrofitting-kit for output stage M5A	A9836	X			Applies to machines, in which M4A output stages are re-placed for the first time.
4	Small parts kit PMA	A103020	X			

a) Also contained: adapter cable (not pictured)

Ribbon rewind mandrel

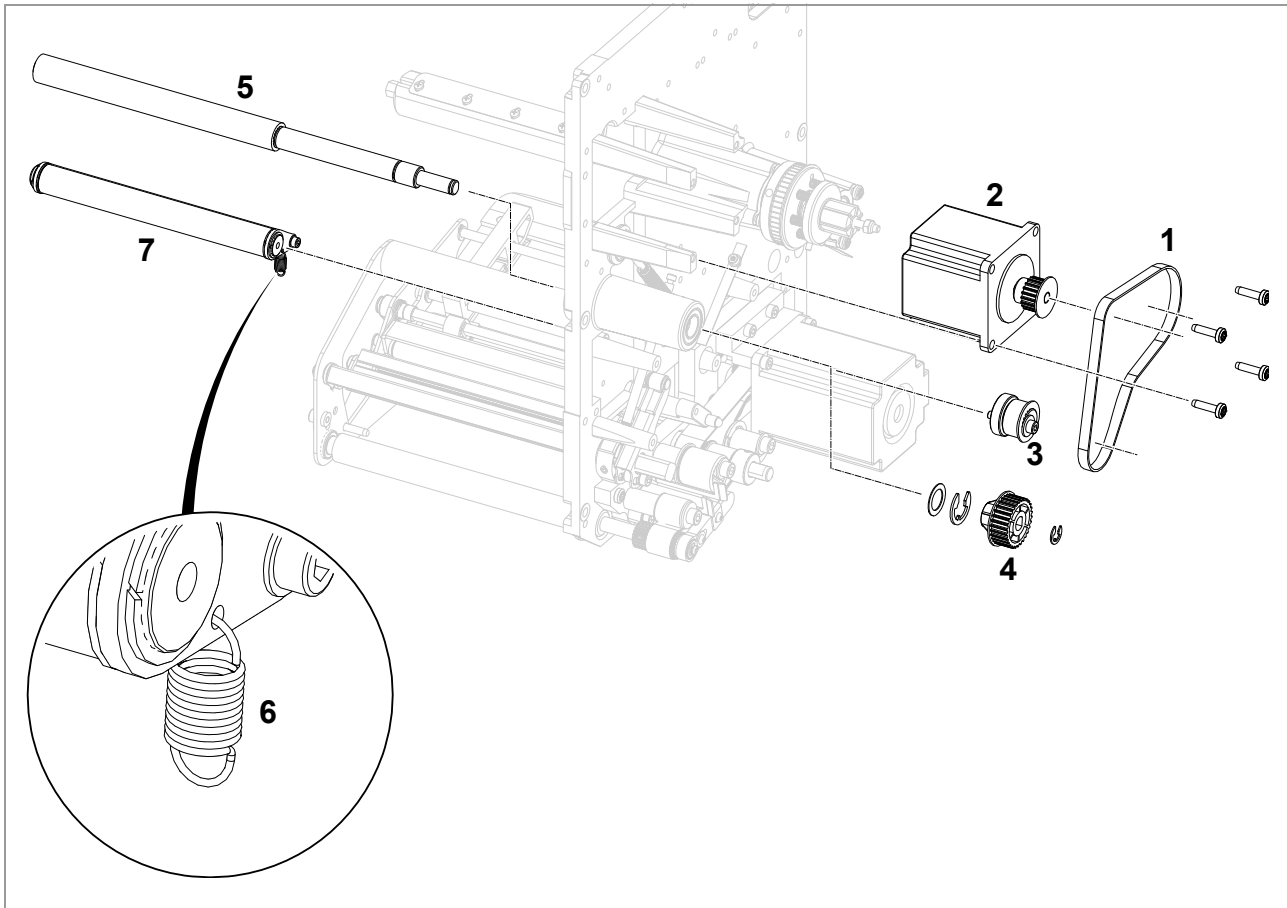


Pos	Designation	Article no.	SP	RSP	WP	Note
1	Cap	97666				
2	Aluminium disk	A9156				
3	Spring	A8692				Outer-Ø = 5 mm
4	Friction clutch	A8830	X			
5	Aluminium ring	A2266				
6	Spacer ring	A0778				
7	Ribbon mandrel assy.	A2559 A1138 A2592 A2379	X X X X			ALX 734/5 RH ALX 734/5 LH ALX 736 RH ALX 736 LH
8	Cardboard core	98473 96123				ALX 734/5 ALX 736
9	Threaded rod assy.	A1088 A2362				ALX 734/5 ALX 736
10	Cap	A2056				
11	Small parts kit PMA	A103020	X			Other content see page 30

Ribbon unwind mandrel

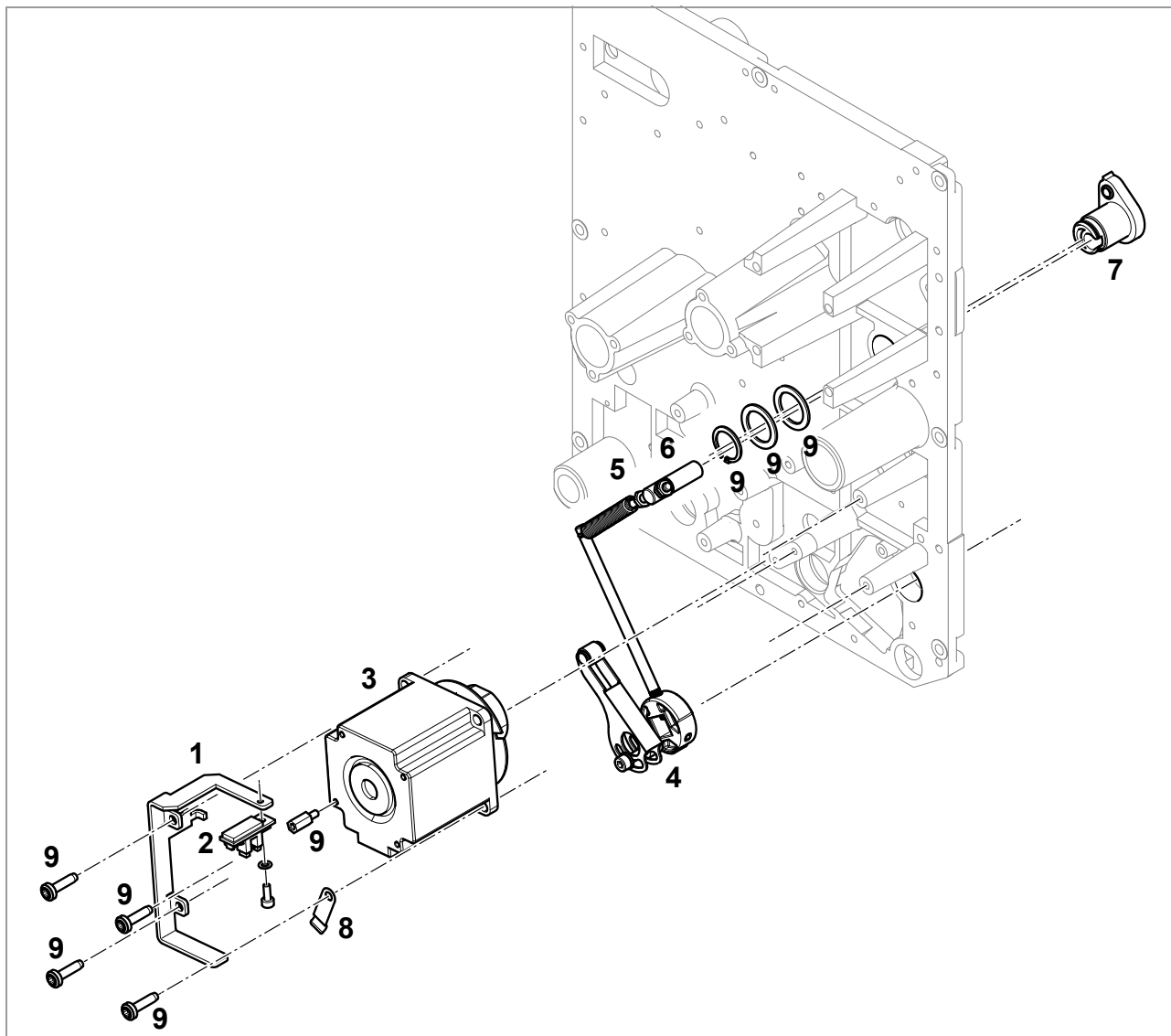
Pos	Designation	Article no.	SP	RSP	WP	Note
1	Cap	97666				
2	Aluminium disk	A9156				
3	Spring	A8692				Outer-Ø = 5 mm
4	Brake hub assy.	A8720	X			
5	Contact spring	98185				
6	Mounting bracket	A6269 A6268				RH LH
7	Contact spring	A2137				
8	Spacer ring	A2266				
9	Ribbon end sensor	A1976	X	X	X	
10	Shock absorber assy.	A9178	X			
11	Spacer ring	A0778				
12	Ribbon mandrel assy.	A2559 A1138 A2592 A2379	X X X X			ALX 734/5 RH ALX 734/5 LH ALX 736 RH ALX 736 LH
13	Threaded rod assy.	A1088 A2362				ALX 734/5 ALX 736
14	Cap	A2056				
15	Small parts kit PMA	A103020	X			Other content see page 28

ALX 73x

Ribbon feed roller

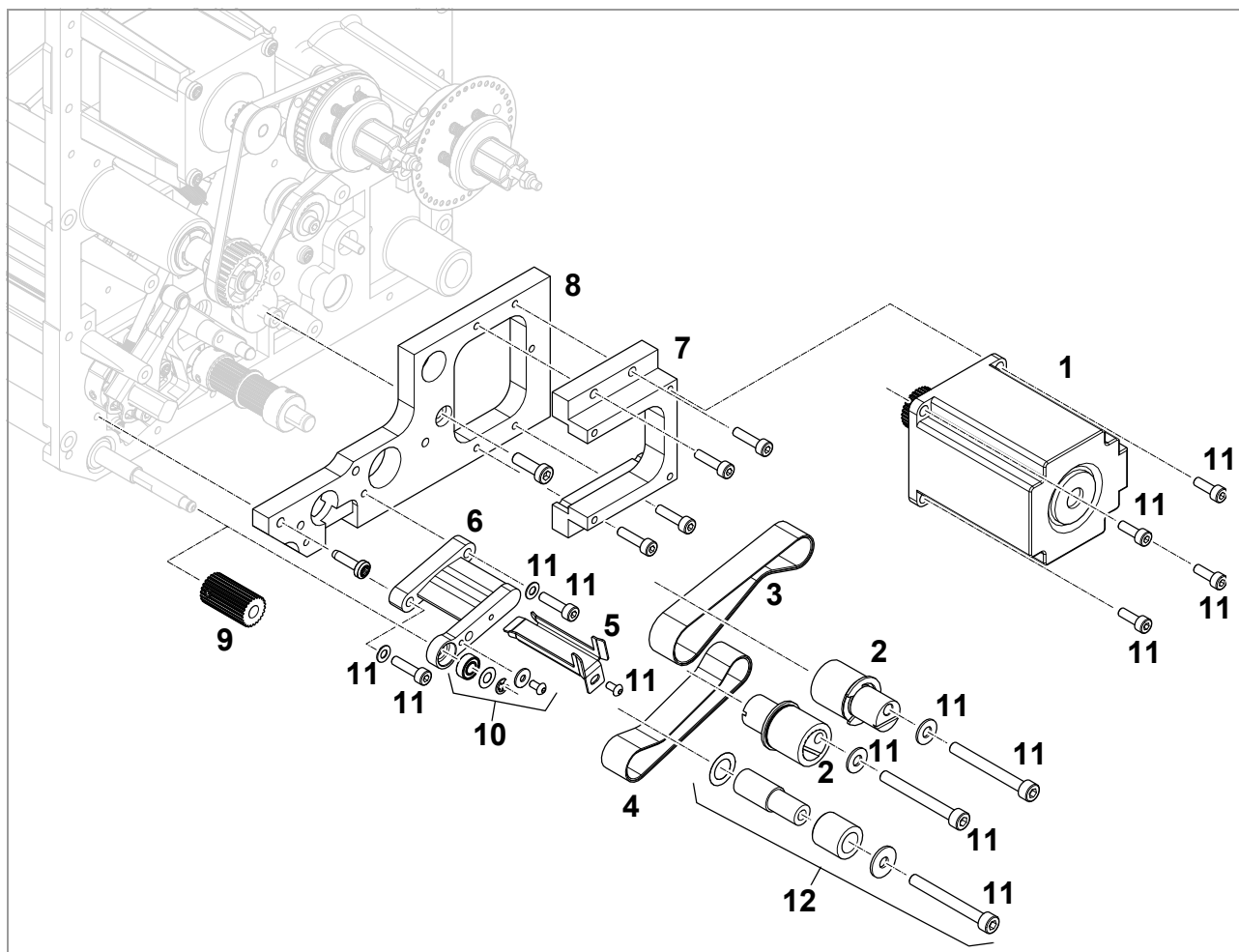
Pos	Designation	Article no.	SP	RSP	WP	Note
1	T-belt	A9534	X	X	X	
2	Foil drive motor assy.	A1084	X	X		
3	Belt tensioner assy.	A2076				
4	T-belt pulley	98147	X	X	X	
5	Ribbon drive roller	A1076 A2337	X X			ALX 734/5 ALX 736
6	Spring	98159				
7	Ribbon deflection assy.	A2513 A2596				ALX 734/5 ALX 736

Printhead lift mechanism

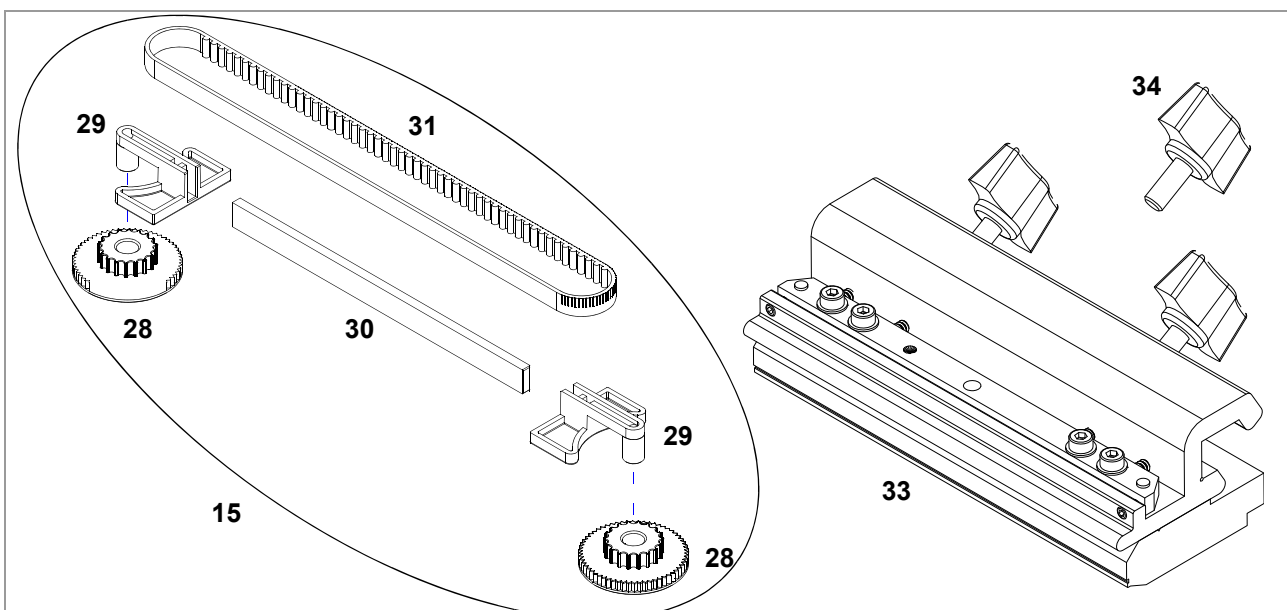
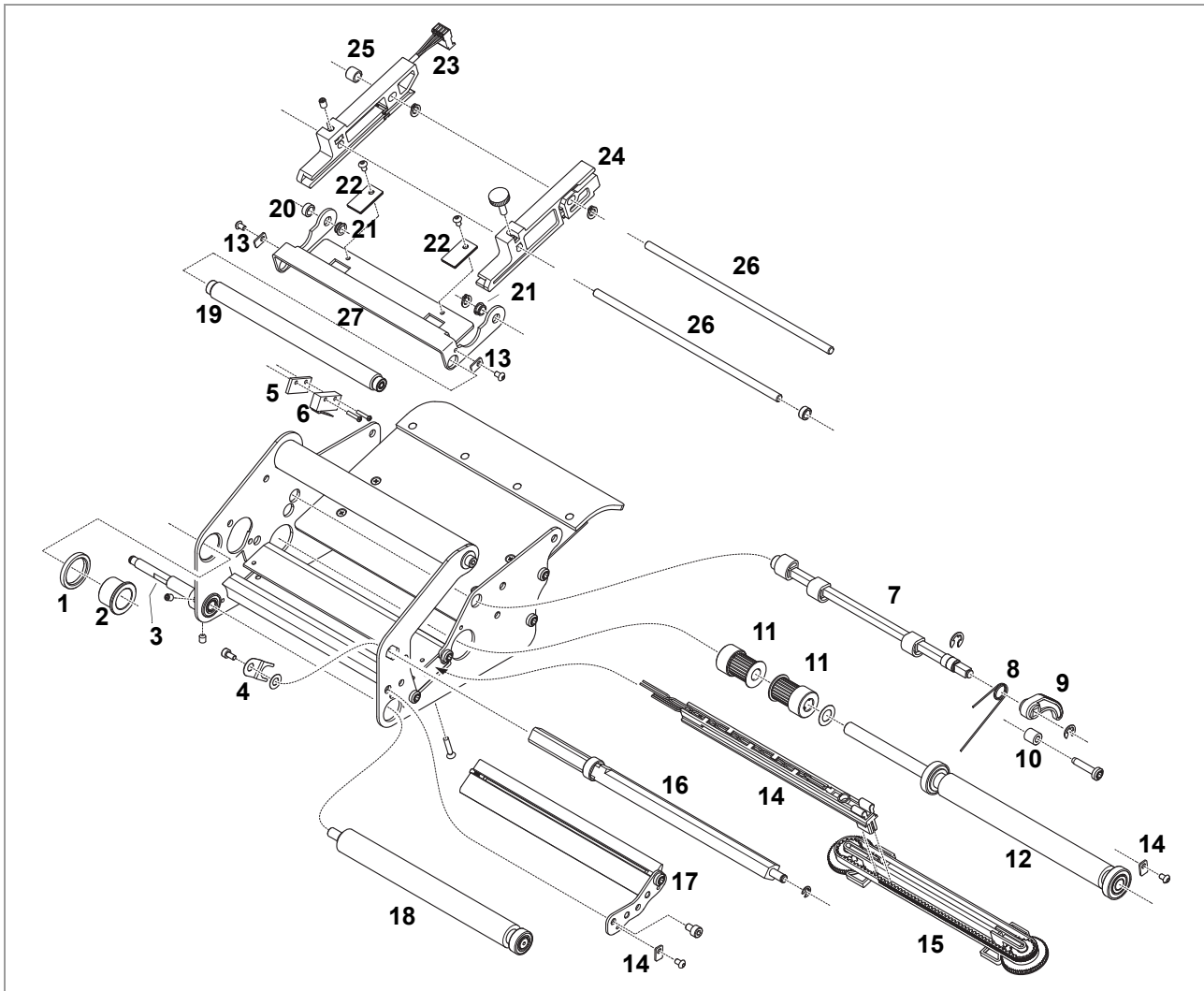


Pos	Designation	Article no.	SP	RSP	WP	Note
1	Sensor holder	A2720 A2850				RH LH
2	Printhead lift sensor	A1976	X	X	X	
3	Printhead lift motor assy.	A2401				
4	Disk with lever assy.	A2073				
5	Threaded tension pin assy.	A2497				
6	Steel shaft	98201				
7	Adjustment lever assy.	A1141				
8	Contact spring	98168				
9	Small parts kit	A103102	X			

Feed drive



Pos	Designation	Article no.	SP	RSP	WP	Note
1	Feed motor assy.	A6881	X	X		
2	Belt tensioner assy.	A6846	X			
3	T-belt	A6914	X	X	X	S2M 202 15
4	T-belt	A6915	X	X	X	S2M 180 15
5	Sheet metal bracket	A6120				
6	Bearing block	A6838	X			
7	Motor mounting socket	A6824				
8	Aluminium plate	A6837				
9	T-belt pulley assy.	A7997	X			
10	Bearing kit	A103104	X			
11	Small parts kit	A103105	X			
12	Belt tensioner kit	A103103	X			

Feed / print unit

ALX 73x

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Aluminium ring	A2064				
2	Bushing	A0958				
3	Axle assy.	A103106				
4	Contact spring	A2039				
5	Steel plate	A7859				
6	Micro switch	A7680	X			
7	Square axle assy.	A7660 A2406				ALX 734/5 ALX 736
8	Torsion spring	A7956				
9	Opener	A7862	X	X		
10	Distance bushing	99394				
11	T-belt pulley assy.	A6882	X	X		AI 24 S2M 17 mm
12	Feed roller assy.	A6240 A100144	X X			ALX 734/5 ALX 736
13	Locking plate	A2221				
14	Label sensor assy.	A7652	X	X		
15	LS module assy.	----				For separate parts see lower drawing on page 36
16	Printhead axle	A1049 A2406	X X			ALX 734/5 ALX 736 plastic bushing molded on
17	Guiding assy.	A2078 A2597				ALX 734/5 ALX 736
18	Print roller assy.	A6239 A6241	X X	X X	X X	ALX 734/5 ALX 736
19	Pressure roller assy.	A7659 A7740	X X	X X	X X	ALX 734/5 ALX 736
20	Aluminium ring	A7650				
21	Plastic bearing	98179				
22	Spring leaf	A0742				
23	Web guide with material end sensor	A3619 A3618	X X	X X	X X	RH LH
24	Web guide	A3594	X			
25	Aluminium ring	A3629				6.7 mm
26	Axle web guide	A1042 A2342				ALX 734/5 ALX 736
27	Wing	A7648 A7744				ALX 734/5 ALX 736
28	Adjustment wheel	A1045	X			
29	Plastic bearing	A1046				
30	Spacer bar	A1123 A1124				ALX 734/5 ALX 736

ALX 73x

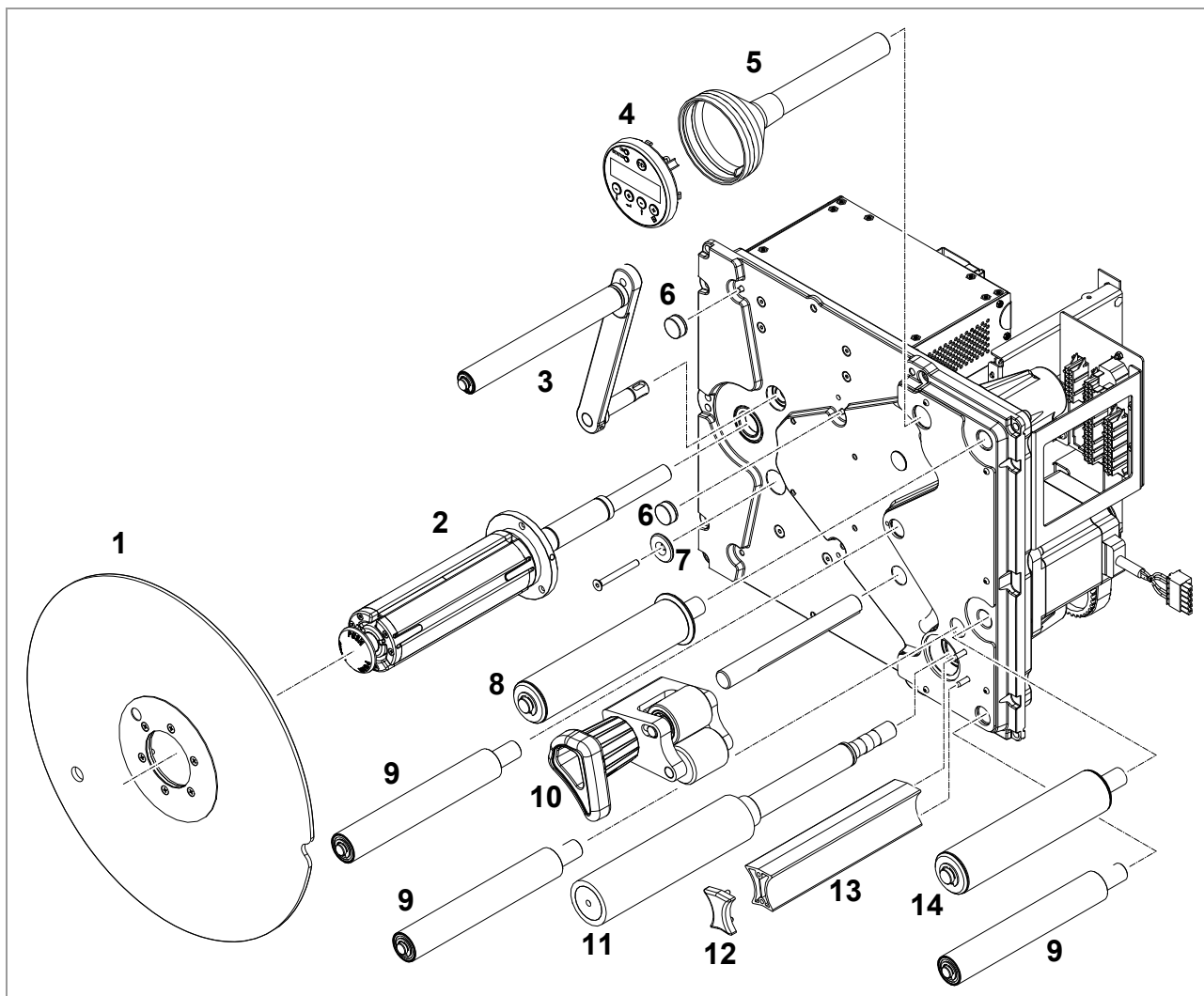
Pos	Designation	Article no.	SP	RSP	WP	Note
31	T-belt	A1127 A2594	X X			ALX 734/5 ALX 736 scale printed on
32	Printhead assy.	A0979 A2817 A0980	X X X	X X X	X X X	ALX 735 ALX 734 ALX 736 each including 2 wing screws
33	Wing screw	A1004	X	X	X	

ALX 73x

Pos	Designation	Article no.	SP	RSP	WP	Note
2	Connector for remote operation panel	A102596				
3	Internal cable for remote operation panel	A8370				
4	Internal USB/RS232 cable	A102434				
5	Connection cable PMA-LMA	A102422				
6	Micro switch feed roller	A7680	X			
7	Label guide with material end sensor	A3619 A3618	X X	X X	X X	RH LH
8	Label sensor assy.	A7652	X	X		Transmission + reflex
9	Cover switch	A1106	X			
10	Cable operation panel - CPU	A6801				
11	Cable power supply - CPU	A2713				Voltage supply
12	Cable power supply - CPU	A1074				Data line
13	Cable harness power supply - printhead	A2701 A1157	X X	X X		RH LH
14	Cable power supply - output stages	A2714 A1148	X X	X X		RH LH
15	Cable output stage - ribbon motor	A2770 A1153 A9687				RH, →1/2012 LH, →1/2012 1/2012→
	Cable output stage - feed motor	A2769 A1152 A9689				RH, →1/2012 LH, →1/2012 1/2012→
	Cable output stage - printhead lift motor	A2771 A1909 A9688				RH, →1/2012 LH, →1/2012 1/2012→
16	Cable output stage - ribbon end sensor	A1108				
	Cable output stage - printhead lift sensor	A1158				
17	Cable CPU - transport sensor	A1107				
18	Internal power cable	A102433				
19	Power cable PMA - housing	A102507				
20	Cable CPU - output stages	A2717 A1793				RH LH

Dispense unit (LMA)

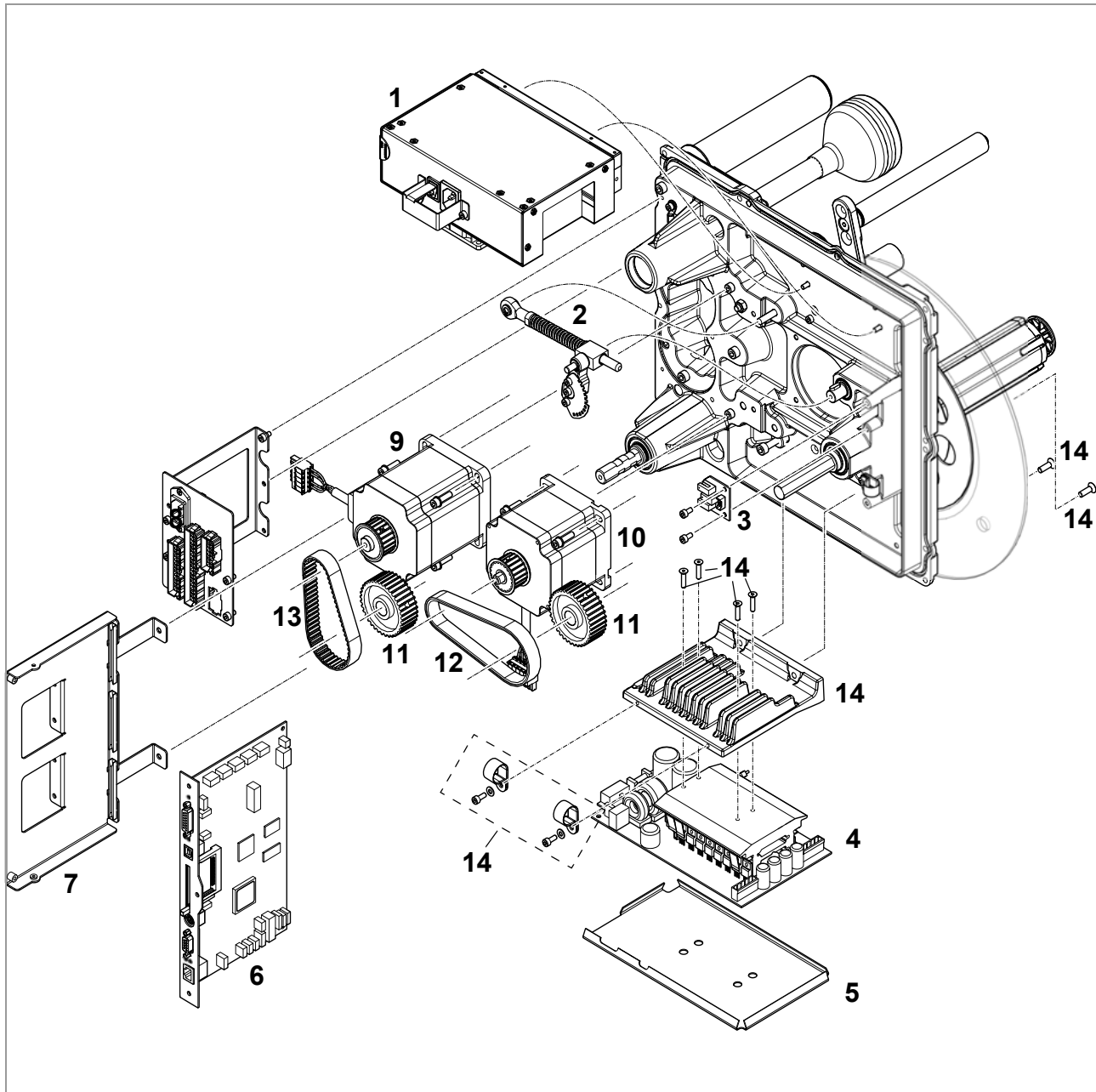
Front side



Pos	Designation	Article no.	SP	RSP	WP	Note
1	Disk 320 assy.	A9500	X			
2	Rewind mandrel assy.	A9462 A9376	X X			ALX 734/5 ALX 736
3	Dancer arm assy.	A103130 A103192	X X			ALX 734/5 ALX 736
4	Operating panel top assy.	A6627	X	X	X	
5	Operating panel base assy.	A7647 A9558				ALX 734/5 ALX 736
6	Rubber damper	A9464	X			
7	Cover disk	A9803				
8	Deviation roller 37-6 assy.	A9724 A9912				ALX 734/5 ALX 736 Roll with rim

ALX 73x

Pos	Designation	Article no.	SP	RSP	WP	Note
9	Deviation roller 26-9 assy.	A9723 A9911				ALX 734/5 ALX 736
10	Pressure roller assy.	A102416 A102505	X X			RH LH
11	Feed roller	A9364 A9071	X X	X X	X X	ALX 734/5 ALX 736
12	Small parts kit LMA	A103019	X			not figured
13	Protection extrusion	A7607 A7903	X X			ALX 734/5 ALX 736
14	Deviation roller 37-6 assy.	A102989 A103274				ALX 734/5 ALX 736 Roll without rim

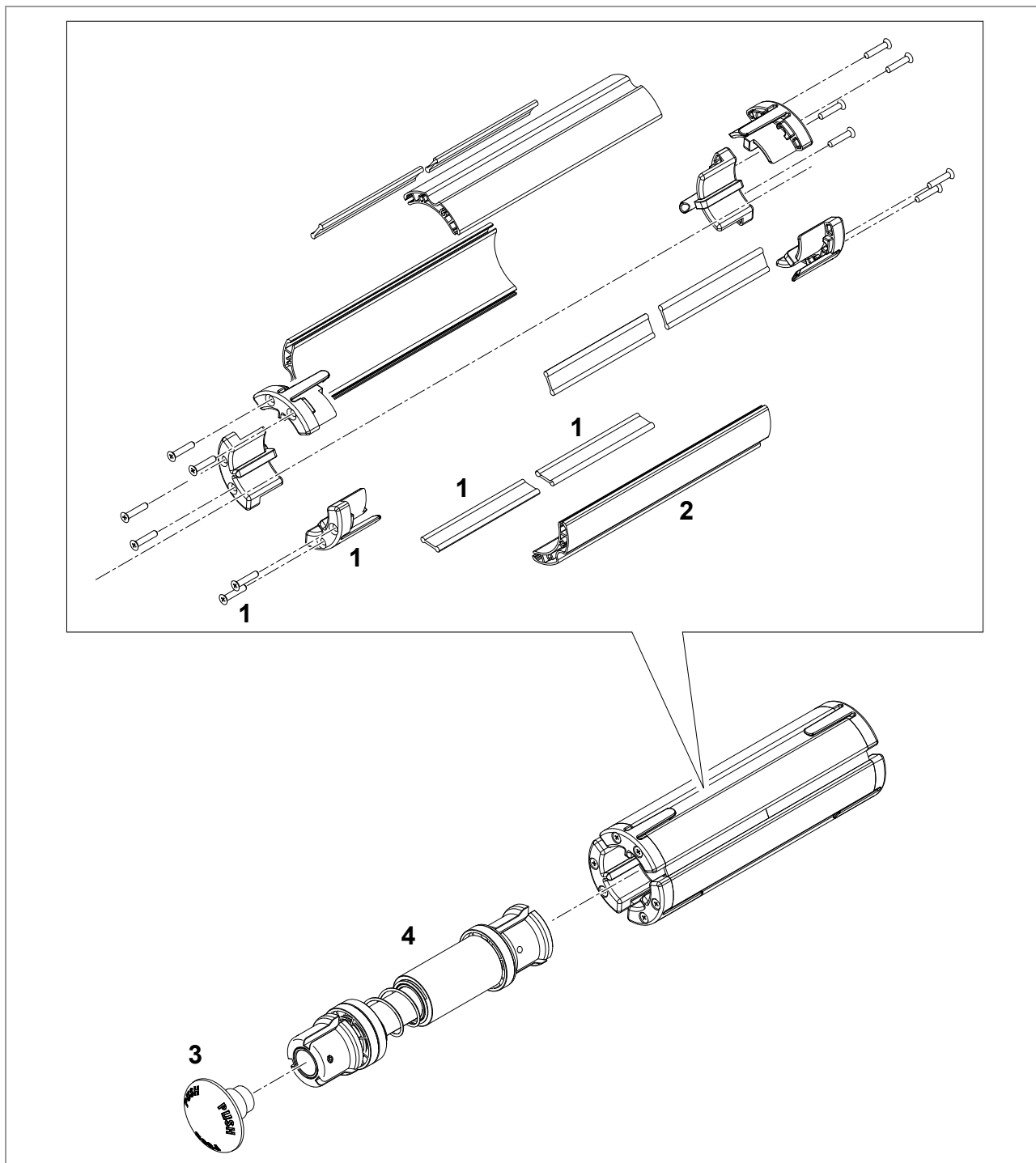
Rear side

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Power supply assy.	A9759	X	X		
2	Dancer arm assy.	A102991 A103294	X X			ALX 734/5 ALX 736
3	Rewinder sensorboard	A8427	X			
4	Motor driver board	A7389	X	X		
5	Board protection	A9204	X			
6	CPU board assy.	A6379	X	X		
7	CPU board holder assy.	A9458	X			

ALX 73x

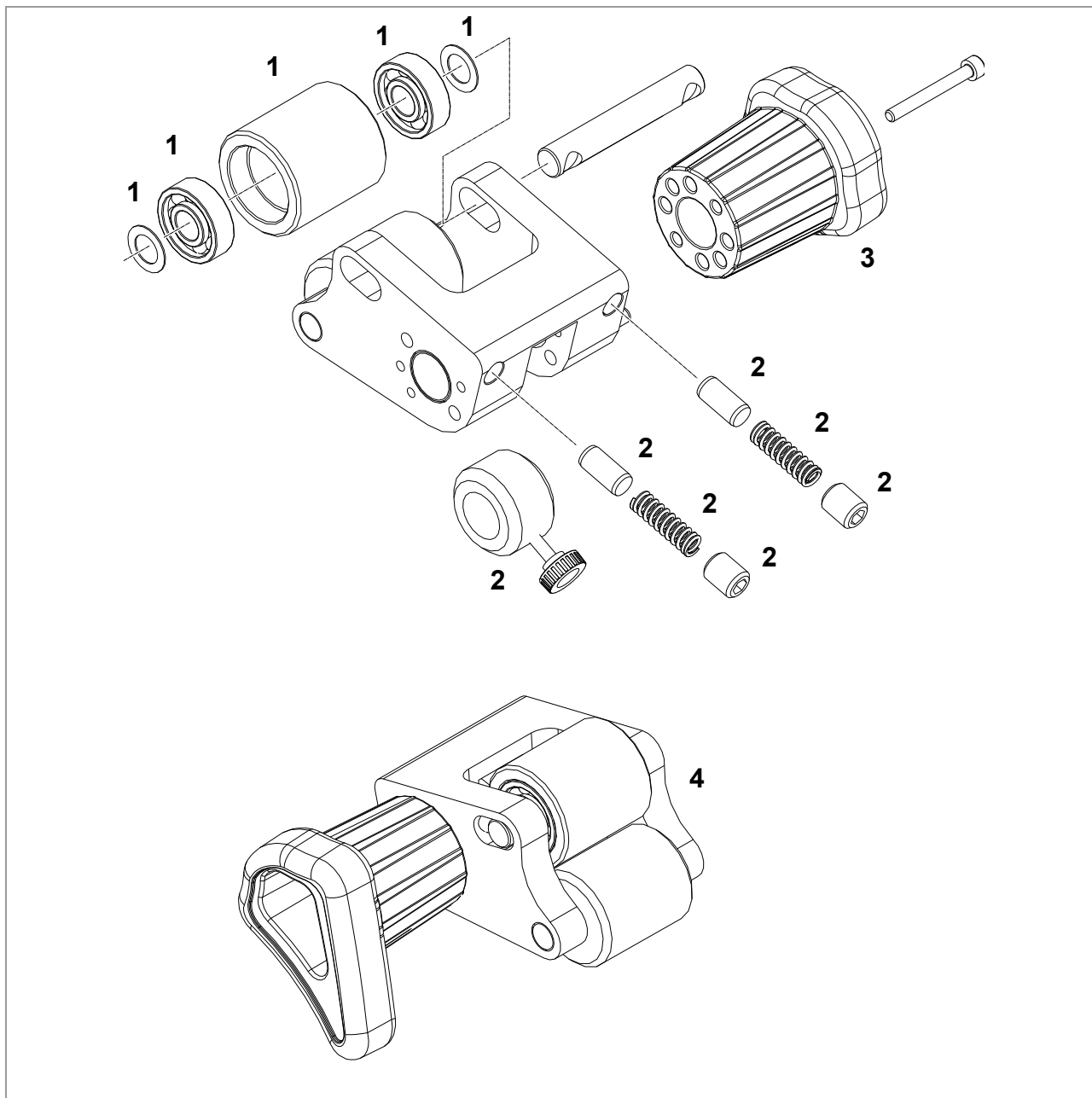
Pos	Designation	Article no.	SP	RSP	WP	Note
8	Connector plate assy.	A102410 A102535 A103052 A103051	X X X X			RH version „basic“ LH version „basic“ RH version „full“ LH version „full“
9	Stepper motor assy.	A7950	X	X		
10	Stepper motor assy.	A9170 A100097	X X	X X		ALX 734/5 ALX 736
11	T-belt pulley 36	A7261	X			
12	T-belt	A6992	X	X	X	HTD-5M-325-15
13	T-belt	A102411	X	X	X	HTD-5M-280-15
14	Heat sink kit	A104319				

Expanding mandrel

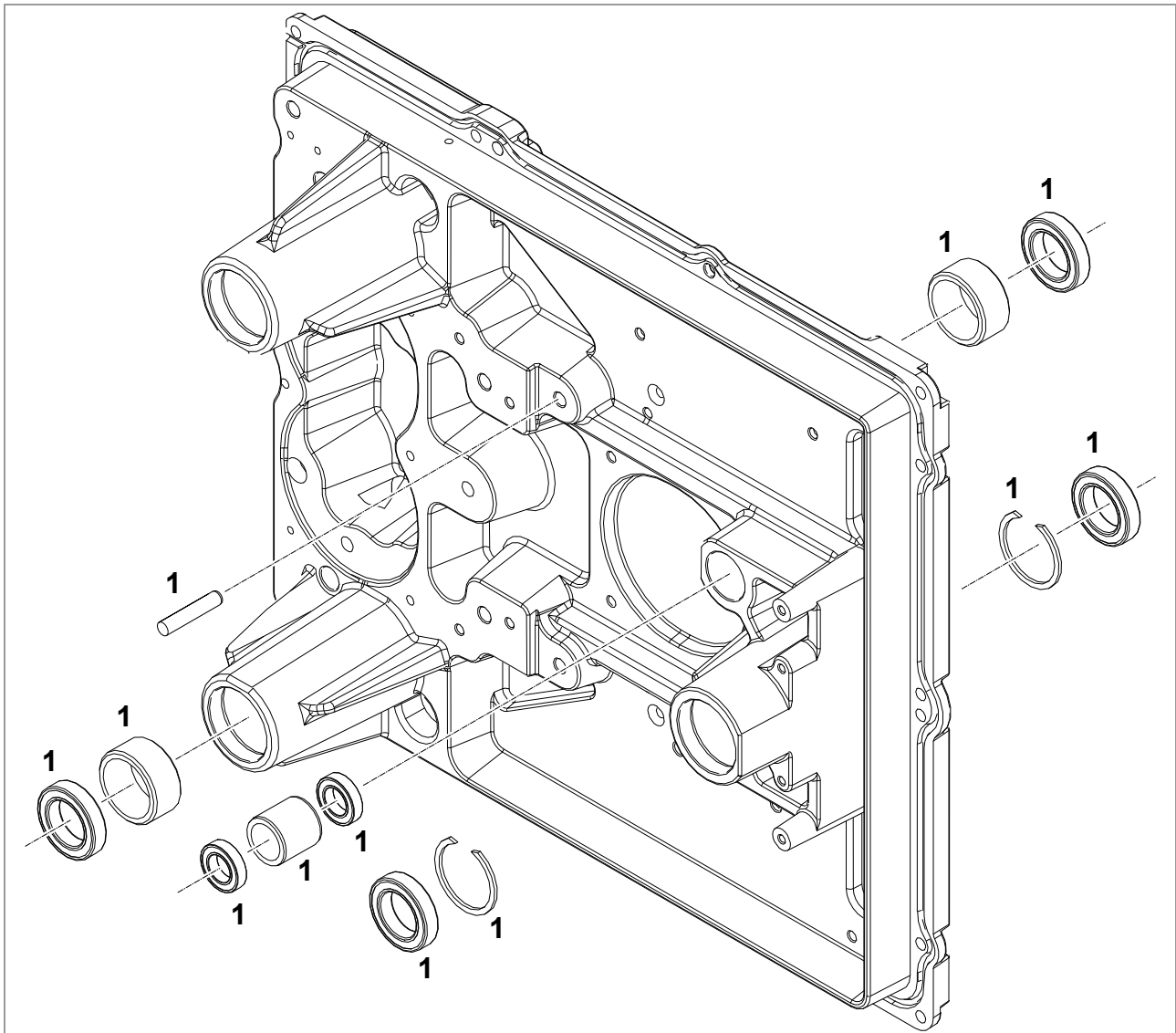


Pos	Designation	Article no.	SP	RSP	WP	Note
1	Parts kit 1 expanding mandrel	A9729	X			
2	Aluminium extrusion	A6865 A7914	X X			ALX 734/5 ALX 736
3	Knob	A7454	X			
4	Parts kit expanding mandrel	A8127 A9913	X X			ALX 734/5 ALX 736

Pressure roller



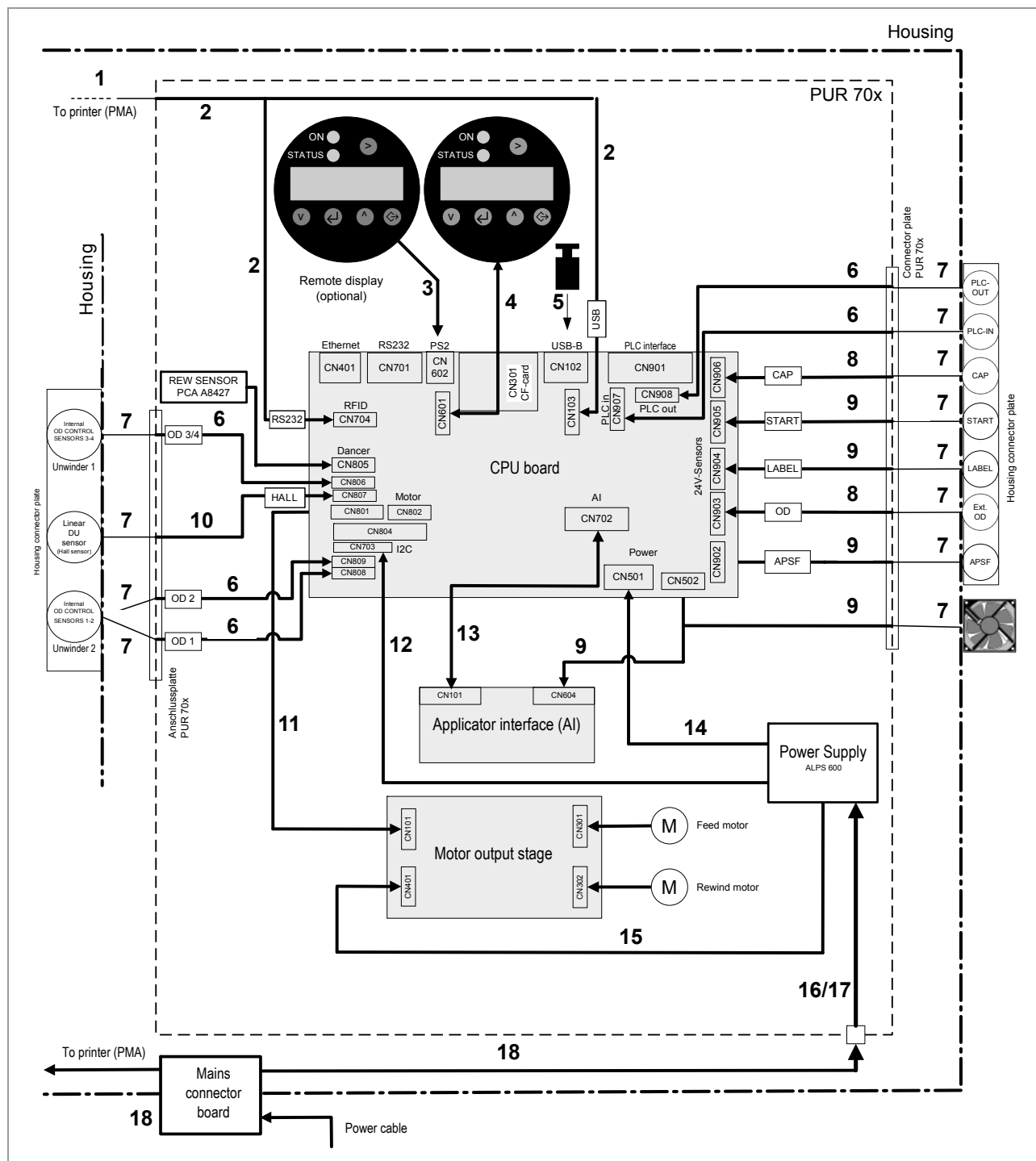
Pos	Designation	Article no.	SP	RSP	WP	Note
1	Parts kit pressure roller 1	A8113	X			
2	Parts kit pressure roller 2	A8114	X			
3	Handle	A102418				
4	Pressure roller assy.	A102416 A102505	X			RH LH

Base plate

Pos	Designation	Article no.	SP	RSP	WP	Note
1	Bearing kit LMA	A102994	X			

ALX 73x

Cables / sensors

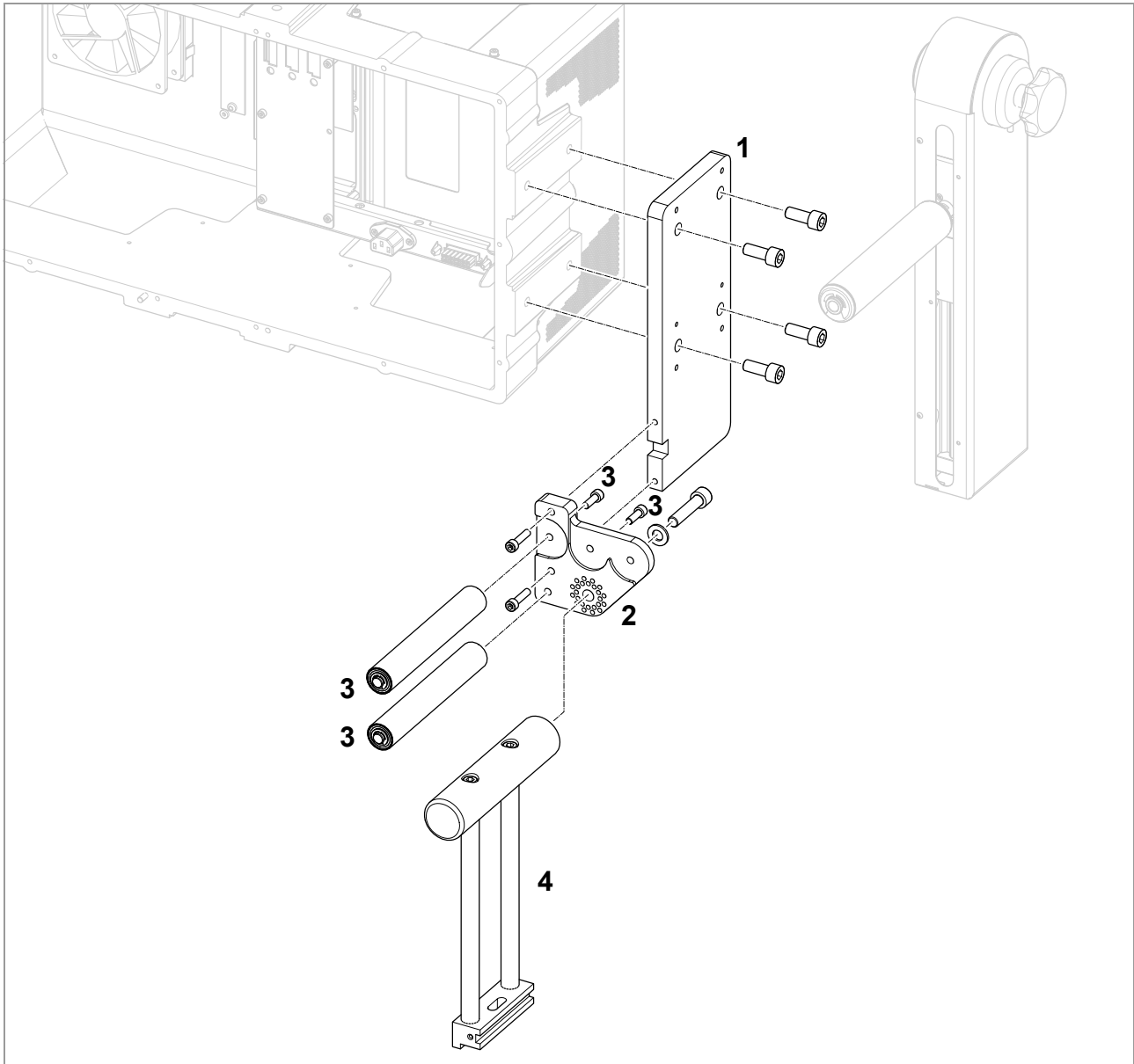


Pos	Designation	Article no.	SP	RSP	WP	Note
1	Connection cable PMA - LMA	A102422				
2	USB/RS232 internal cable	A102414				
3	Remote operation panel	A7474				Option
4	Cable CPU - Operation panel	A6801				
5	USB dust cover	A102587				

ALX 73x

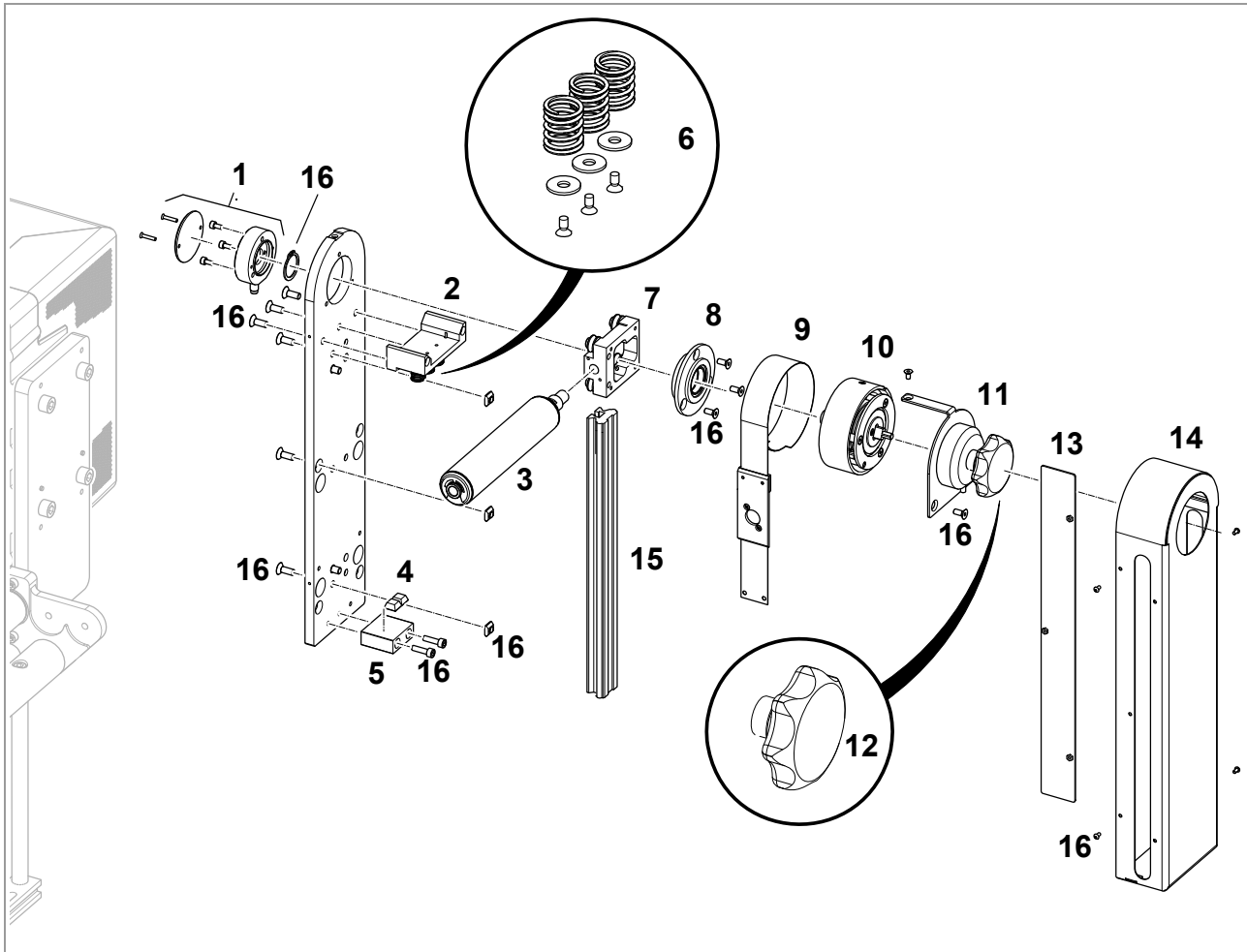
Pos	Designation	Article no.	SP	RSP	WP	Note
6	Cable harness connector plate - CPU	A102827				PLC in-/outputs and OD sensors („OD“)
7	Connector plate assy.	A102822 A102821				Version „complete“ Version „basic“ Also refer to chapter Teil 2Part2 on page 7
8	Cable harness connector plate - CPU	A9744				Sensors „CAP“ and „OD“
9	Cable harness connector plate - CPU	A9747				Sensors „START“, „LABEL“ and „APSF“
10	Cable connector plate - CPU	A102414				Linear dancer arm sensor („HALL“)
11	Cable motor output stage - CPU	A6803				
12	Cable power supply - CPU	A8464				Data line
13	Cable AI - CPU	A5001				
14	Cable power supply - CPU	A6802				Voltage supply
15	Cable power supply - motor output stage	A8463				
16	Internal power cable	A9677				
17	Ground cable	A9602				
18	Mains connector plate assy.	A9589				Also refer to chapter Teil 2Part2 on page 7

Dispensing edge mounting plate



Pos	Designation	Article no.	SP	RSP	WP	Note
1	Holding plate assy.	A102998				
2	Roller block	A102405				
3	Deviation roller 26 assy.	A102996 A103275				ALX 734/5 ALX 736
4	Dispensing edge holder	A102926 A102927 A102515 A102520				ALX 734/5 RH ALX 734/5 LH ALX 736 RH ALX 736 LH

Linear dancer lever

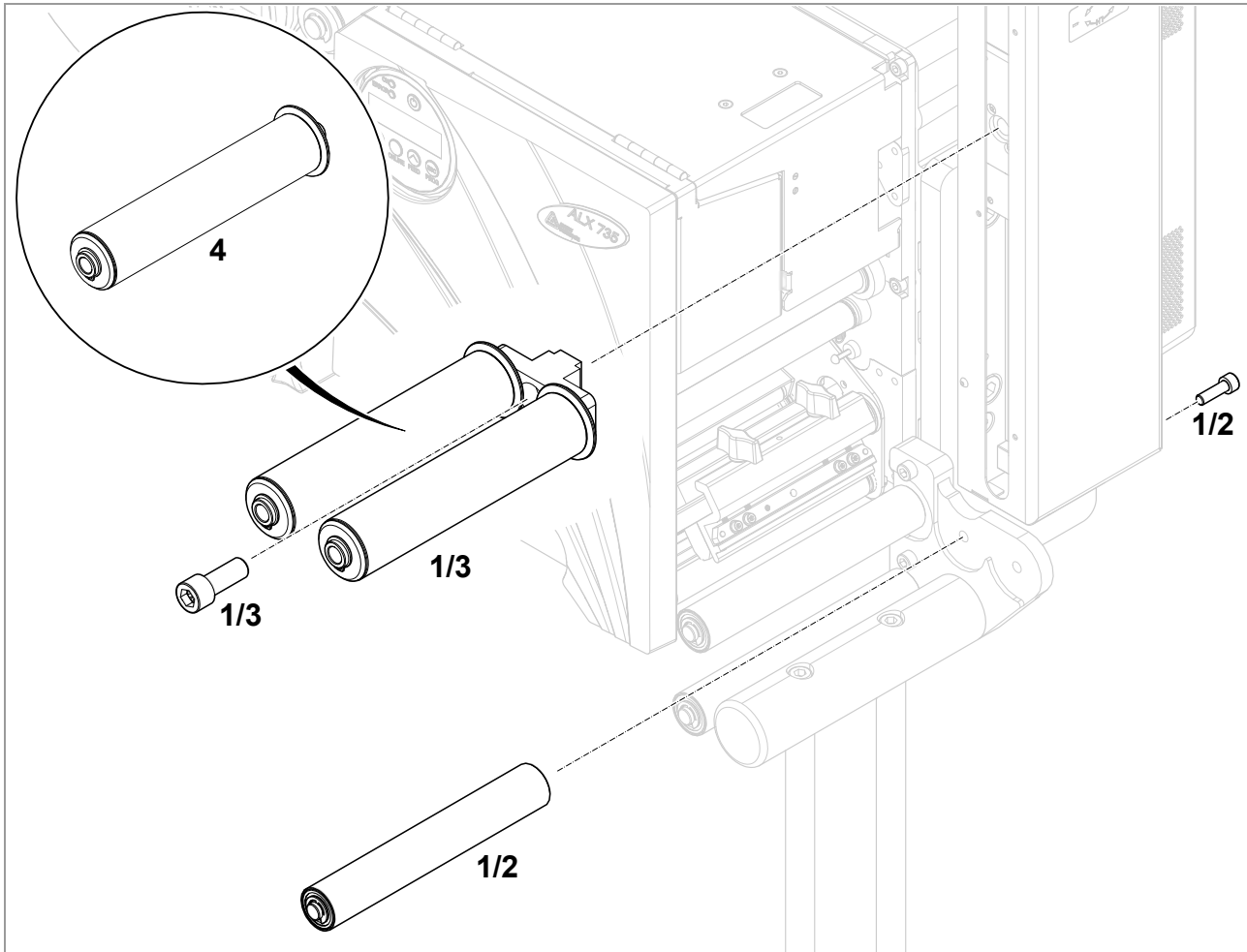


Pos	Designation	Article no.	SP	RSP	WP	Note
1	HS ring kit	A103010	X	X		
2	Stop block assy.	A102474 A102569				RH LH
3	Deflection roller 37-6 assy.	A103101 A103129	X X			ALX 734/5 ALX 736
4	Rubber damper	95620-00-3				2 pieces required
5	AI block	A102498				
6	Spring kit	A103009	X	X	X	
7	DU sled	A102471	X	X	X	
8	Bearing flange assy.	A102453				
9	Flat belt kit	A103008	X	X	X	
10	Belt drum assy.	A102458 A102501	X X			RH LH
11	Spring cap assy.	A102478				
12	Star shaped handle assy.	A103084				
13	Slot cover	A102442				

ALX 73x

Pos	Designation	Article no.	SP	RSP	WP	Note
14	Housing	A102452				
15	Guiding rail	A102457	X	X		INA-LFS-32-N-330
16	Small parts kit	A103011	X			

Dancer lever double roller (opt.)



Pos	Designation	Article no.	SP	RSP	WP	Note
1	Double roller kit	A104078 A104079				ALX 734/5 ALX 736
2	Deflection roller assy.	A104230 A104231				ALX 734/5, with axle ALX 736, with axle
3	Double roller assy.	A103744 A103743				ALX 734/5 ALX 736
4	Deflection roller assy.	A104252 A104254				ALX 734/5, with axle ALX 736, with axle